

## FUSION FOR ENERGY

The European Joint Undertaking for ITER and the Development of Fusion Energy  
THE GOVERNING BOARD

### **DECISION OF THE GOVERNING BOARD ADOPTING THE PROJECT PLAN OF THE EUROPEAN JOINT UNDERTAKING FOR ITER AND THE DEVELOPMENT OF FUSION ENERGY**

HAVING REGARD to the Statutes annexed to the Council Decision (Euratom) No 198/2007 of 27 March 2007 establishing the European Joint Undertaking for ITER and the Development of Fusion Energy (hereinafter "the Joint Undertaking") and conferring advantages upon it<sup>1</sup> (hereinafter "the Statutes") and in particular Article 6(3)(d) and Article 11 thereof,

Having regard to the Financial Regulation of the Joint Undertaking<sup>2</sup> adopted by the Governing Board on 22 October 2007 (hereinafter "the Financial Regulation") and in particular Article 30 thereof;

Having regard to the comments and recommendations of the Executive Committee on the proposal for the project plan drawn up by the Director at its meetings of 22 November and 13 December 2007;

Having regard to the comments and recommendations of the Technical Advisory Panel on the proposal for the project plan drawn up by the Director at its meeting of 30 November,

Whereas:

- (1) The Director should, in accordance with Article 8(4)(c) of the Statutes, draw up the project plan for a period of five years;
- (2) The Executive Committee should in accordance with Article 7(3)(b) comment on and make recommendations to the Governing Board on the proposal for the project plan drawn up by the Director;
- (3) The Governing Board should adopt the project plan.

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<sup>1</sup> O.J. L 90 , 30.03.2007, p. 58.

<sup>2</sup> F4E(07)-GB03-11 Adopted 22/10/2007

F4E(07)-GB04-09  
Adopted 18/12/2007

THE GOVERNING BOARD OF THE JOINT UNDERTAKING HAS ADOPTED THIS  
DECISION:

*Article 1*

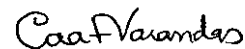
The Project Plan of the Joint Undertaking for the period 2008-2012 annexed to this Decision is hereby adopted.

*Article 2*

This Decision shall have immediate effect.

Done at Barcelona, 18 December 2007

For the Governing Board



**Carlos Varandas**

Chair of the Governing Board

ANNEX

**PROJECT PLAN OF THE EUROPEAN JOINT UNDERTAKING FOR ITER AND THE  
DEVELOPMENT OF FUSION ENERGY**

**1. INTRODUCTION**

The European Joint Undertaking for ITER and the Development of Fusion Energy or 'Fusion for Energy' (F4E) is a Joint Undertaking created under the Euratom Treaty by a decision of the Council of the European Union.

'Fusion for Energy' was established for a period of 35 years from 19th April 2007 and is situated in Barcelona, Spain. The objectives of 'Fusion for Energy' are three fold:

- Providing Europe's contribution to the ITER International Fusion Energy Organisation as the designated Domestic Agency for Euratom;
- Implement the Broader Approach Agreement between Euratom and Japan as the designated Implementing Agency for Euratom;
- Prepare in the longer term for the construction of demonstration fusion reactors (DEMO).

In accordance with the Financial Regulation of 'Fusion for Energy', this Project Plan lays down an indicative programme of activities that are foreseen to be implemented in the period 2008-2012.

**2. ASSUMPTIONS**

The information presented in this Project Plan is based upon the following assumptions:

- That the ITER Procurement Arrangements for components on the critical path for ITER construction (buildings, magnets and vacuum vessel) will be proposed by ITER Organisation, negotiated and signed according to the present schedule;
- That the current Project Plan reflects the current understanding of the ITER Design and some modifications might be required in 2008 to adjust it to the forthcoming ITER developments;
- That the EU Schedule, with recent additions and modifications, was used as the basis for this document;
- That the activities and the associated budget have been presented here based on the current understanding of the ITER Project while the results of the ITER Design Review are being assessed;
- That the project plans presented in this document for the Broader Approach Activities (IFMIF/EVEDA, IFERC and the Satellite Tokamak Programme) reflect the Project Plans approved by the Broader Approach Steering Committee. In addition that the

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ongoing re-baselining of the Satellite Tokamak device, requested by the BA SC, will not result in major schedule delays;

- That the planning of the activities, and the corresponding delivery of components, by the other ITER Domestic Agencies will be respected.
- That the voluntary contribution on Physics R&D for ITER will be coordinated by EFDA, through F4E, following ITER Council approval of an ITER Work Programme.

### 3. ACTIVITIES OF FUSION FOR ENERGY

#### 3.1. ITER

ITER is an international fusion research project which should generate some 500MW of fusion power over periods of around eight minutes, with a tenfold energy output/input ratio under conditions similar to those expected in a electricity-generating fusion power plant.

ITER will be constructed in Europe, at Cadarache, where the headquarters of the ITER Organisation will also be based. With seven parties participating in the project Euratom, Japan, China, the Republic of Korea, the Russian Federation, India, and the USA), ITER constitutes one of the largest international scientific projects of its kind.

On the 21 November 2006 the Agreement on the Establishment of the ITER International Fusion Energy Organization for the Joint Implementation of the ITER Project<sup>3</sup> was signed by the seven parties and applied on a provisional basis. Following ratification of the Agreement by the parties it entered into force on 24 October 2007.

Europe will contribute roughly half of the costs of ITER construction, while the other six parties contribute equally to the rest. Each Party will set up a Domestic Agency to procure their in-kind contributions for ITER. As the Euratom Domestic Agency for ITER, the Joint Undertaking will discharge the obligations of Euratom to the ITER Organisation for the duration of, the ITER Agreement. In particular, it will:

- (a) oversee preparation of the ITER project site;
- (b) provide components, equipment, materials and other resources to the ITER Organisation;
- (c) manage procurement arrangements vis-à-vis the ITER Organisation and, in particular, associated quality assurance procedures;
- (d) prepare and coordinate Euratom's participation in the scientific and technical exploitation of the ITER Project;
- (e) coordinate scientific and technological research and development activities in support of Euratom's contribution to the ITER Organisation;
- (f) provide Euratom's financial contribution to the ITER Organisation;

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<sup>3</sup> OJ L 358 of 16.12.2006, p.62.

- (g) provide Euratom's financial contribution to Japan for those procurements that have been transferred to the latter and to be participate in the technical follow-up of the associated contracts;
- (h) arrange to make human resources available for the ITER Organisation;
- (i) interface with the ITER Organisation and carry out any other activities in furtherance of the ITER Agreement.

### 3.2. Broader Approach

By Decision of 30 January 2007<sup>4</sup>, Council approved the conclusion, by the Commission, of the Agreement between the European Atomic Energy Community and the Government of Japan for the Joint Implementation of the Broader Approach Activities in the Field of Fusion Energy Research (the BA Agreement). The BA Agreement was signed on 5 February 2007 and entered into force on 1 June 2007.

The Broader Approach Activities comprise the following three projects to be carried out in Japan:

- Engineering Validation and Engineering Design Activities (EVEDA) to produce a detailed, complete and fully integrated engineering design of the International Fusion Materials Irradiation Facility (IFMIF) and all data necessary for future decisions on the construction, operation, exploitation and decommissioning of IFMIF and to validate continuous and stable operation of each IFMIF subsystem;
- the International Fusion Energy Research Centre (IFERC) aiming at contributing to the ITER Project and at promoting a possible early realisation of DEMO, a future demonstration power reactor;
- the Satellite Tokamak Programme Programme which includes the participation in the upgrade of the tokamak experimental equipment owned by Japan to an advanced superconducting tokamak and the participation in its exploitation to support the exploitation of ITER and research towards DEMO by addressing key physics issues for ITER and DEMO.

As the Implementing Agency in the context of the Broader Approach Agreement with Japan, the Joint Undertaking will discharge Euratom obligations for the implementation of Broader Approach Activities. In particular, it will:

- (a) provide components, equipment, materials and other resources for Broader Approach Activities;
- (b) prepare and coordinate Euratom's participation in the implementation of Broader Approach Activities;
- (c) coordinate scientific and technological research and development activities;
- (d) provide the Euratom financial contribution to Broader Approach Activities;

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<sup>4</sup> OJ L 246 of 21.09.2007, p.32.



- (e) arrange to make human resources available for Broader Approach Activities;
- (f) carry out any other activities necessary for meeting Euratom's obligations in furtherance of the Broader Approach Agreement with Japan.

### 3.3. DEMO

In preparation for the construction of a demonstration fusion reactor and related facilities, including the IFMIF, the Joint Undertaking shall prepare and coordinate a programme of research, development and design activities other than ITER and Broader Approach Activities.

## 4. ITER PROJECT PLAN 2008-2012

In the period 2008-2012 the main activities of the Joint Undertaking will be focused upon meeting Euratom obligations towards the ITER Organisation in the construction phase of the project, in particular:

- Preparing, negotiating and concluding Procurement Arrangements (and Pre-Procurement Arrangements) with the ITER Organisation;
- Providing the EU contribution for the ITER Site;
- Subject to ITER credit, contracting R&D and design activities to develop functional and technical specifications to a point where tenders can be issued;
- Where deemed necessary, contracting R&D and design activities to minimise the risks for tenders in financial, technical and scheduling terms;
- Launching calls for tender and concluding contracts for the supplies, services or works pursuant to the in kind procurements to be credited by ITER;
- Supporting the preparation of safety and licensing documentation for ITER and supporting related safety studies;
- Preparing for Euratom's participation in the scientific and technical exploitation of the ITER Project;
- Progressing in the development and optimisation of the EU Test Blanket Module Concepts;
- Arrange to make human resources available for the ITER Organisation.

The agreed allocation of in-kind procurements to Euratom that will be credited by ITER Organisation are set out in Annex II. .

**The major deliveries that are expected to be obtained in the next 5 years include:**

Project ID	Activity Name	Year				
		2007	2008	2009	2010	2011
61EU	> IPL - On Site Temporary Office Building JWS2 Extension (146 Persons) Available	30-Jan-08				
61EU	> IPL - Works for Site Access Road Completed	15-Mar-08				
61EU	> IPL - Levelling of Spoils Area Completed / PLATFORM PREPARATION	21-Mar-08				
61EU	> IPL - Contractor Area N°1 preparation Works completed	01-Apr-08				
61EU	> IPL - Storm Basins Works Completed / PLATFORM PREPARATION	02-May-08				
61EU	> IPL - Heavy Loads Road Works Completed / PLATFORM PREPARATION	06-Aug-08				
61EU	> IPL - On Site Temporary Office Batch 2 Buildings Available	05-Sep-08				
61EU	> IPL - Contractor Area Platforms Work 2,3&4 Completed / PLATFORM PREPARATION	03-Oct-08				
61EU	> IPL - Contractor Area N°2 preparation Works completed	03-Oct-08				
61EU	> IPL - Contractor Area N°3 preparation Works completed	03-Oct-08				
61EU	> IPL - Contractor Area N°4 preparation Works completed	03-Oct-08				
61EU	> IPL - Site Cleaning Completed	28-Nov-08				
61EU	> IPL - Platform Preparation Works Completed / PLATFORM PREPARATION	26-Dec-08				
61EU	> IPL - Site Fence Operational / EXTERNAL SITE FENCE	05-Feb-09				
61EU	> IPL - Batch 2 Completed / ANNEXE BUILDINGS			02-Mar-10		
61EU	> IPL - Batch 3 Phase 1 Completed / ANNEXE BUILDINGS			16-Jul-10		
62EU	> IPL - Cooling Water Basins RFE			03-Aug-10		
62EU	> IPL - PF Coil Bldg (B52) RFE			25-Aug-10		
62EU	> IPL - Cryopant Water Pumping Station RFE				09-Sep-11	
61EU	> IPL - Batch 3 Phase 2 Completed / ANNEXE BUILDINGS				07-Oct-11	
62EU	> IPL - Pumping Station (B6B) RFE				25-Oct-11	
11EU	> IPL - First PF Conductor Delivered to ITER Site				02-Dec-11	
11EU	> IPL - Conductor for DP4 of PF6 Delivered by EU-DA to ITER Site - First Delivery				02-Dec-11	
61EU	> IPL - Batch 1 & 4 (B02, B03, B05 & B06) & R.U.N Networks Completed / ANNEXE BUILDINGS				24-Jan-12	
11EU	> IPL - Pre-compression Rings Delivered to ITER Site				14-Mar-12	
52EU	> IPL - 1st UL Delivered to ITER Site				17-Apr-12	
17EU	> IPL - Inner Targal 1st Stage (8 Units) Delivered for Divertor Cassette Batch 1 (8 Units) Assy				08-Jun-12	
11EU	> IPL - TF19 Delivered to ITER Site (First Delivery)				13-Jun-12	
62EU	> IPL - Emergency Power Supply Bldg (B41 A,B & B46 A,B,C) RFE				15-Jun-12	
62EU	> IPL - Crane Comm'g Completed				14-Aug-12	
62EU	> IPL - Cryopant Compressor Bldg (B51A) RFE				05-Oct-12	
62EU	> IPL - Cryopant Coldbox Bldg (B51B) RFE				05-Oct-12	
11EU	> IPL - Conductor for DP6 of PF6 Delivered by EU-DA to ITER Site - Last Delivery				05-Oct-12	
11EU	> IPL - Last PF Conductor Delivered to ITER Site				05-Oct-12	
32EU	> IPL - WDS Delivered to ITER Site				24-Oct-12	

Annex I provides the ITER Project Plan, as agreed by the ITER Interim Council at its meeting at Tokyo on 11-12 July 2007.

The Euratom (F4E) 2008-2012 Project Plan for ITER is provided in Annex III in the form of schedules which will be updated on a regular basis and are subject to the assumptions set out in section 2 of this document.

The Work Breakdown Structure (WBS) is based upon the procurement packages and sub-packages identified in Annex II.

**5. BROADER APPROACH PROJECT PLAN 2008-2012**

In the period 2008-2012 the main activities of the Joint Undertaking will be focused upon meeting Euratom obligations towards Japan, in particular:

- Preparing, negotiating and concluding Procurement Arrangements with the JAEA as the Japanese Implementing Agency for the Broader Approach;
- Completing the establishment of strong Project Teams for the co-ordination of the implementation of the respective projects;

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- Liaising with the Contributing Members of F4E for the provision of the components, equipment, materials and other in kind resources;
- Launching calls for tender and concluding contracts for the supplies, services or works pursuant to the activities under the Broader Approach Agreement;
- Preparing for Euratom's participation in the scientific and technical exploitation of the Broader Approach project;
- Arrange to make human resources available for Broader Approach activities.

### 5.1. IFMIF/EVEDA

The IFMIF Engineering Validation and Engineering Design Activities cover mainly two aspects:

- the validation through the design, manufacturing, commissioning and test of the most challenging systems of IFMIF:
  - The low energy part (up to about 10 MeV) of one of the two accelerators;
  - The lithium loop and target (at a scale 1/3) with all its purification systems;
  - The elements of the High Flux Module at a scale 1:1, associated to an irradiation programme.
- the Engineering Design Activities of IFMIF, with the delivery of a Final Design Report, detailed cost evaluation and technical specifications for the urgent systems to build, enabling the Party(ies) to start the construction of IFMIF, if it(they) so wish, in a framework still to define.

The 2008-2012 Project Plan for the IFMIF/EVEDA is provided in Annex IV which is subject to uncertainties pending finalisation of technical specifications and approval by the Steering Committee.

### 5.2. IFERC

The 2008-2012 Project Plan for the IFERC is provided in Annex V in the form of schedules which is subject to uncertainties pending finalisation of technical specifications and approval by the Broader Approach Steering Committee.

### 5.3. Satellite Tokamak Programme

The 2008-2012 Project Plan for the Satellite Tokamak Programme is provided in Annex VI in the form of schedules which is subject to uncertainties pending finalisation of technical specifications and approval by the Broader Approach Steering Committee.



**6. DEMO PROJECT PLAN 2008-2012**

In the period 2008-2012 very few activities, mainly related to materials development, are currently foreseen to be carried out by the Joint Undertaking related to DEMO, in addition to the activities foreseen in the Test Blanket Module programme associated with ITER.

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**Annex I: ITER Project Plan (as agreed by the ITER Interim Council, Tokyo 11-12 July 2007)**

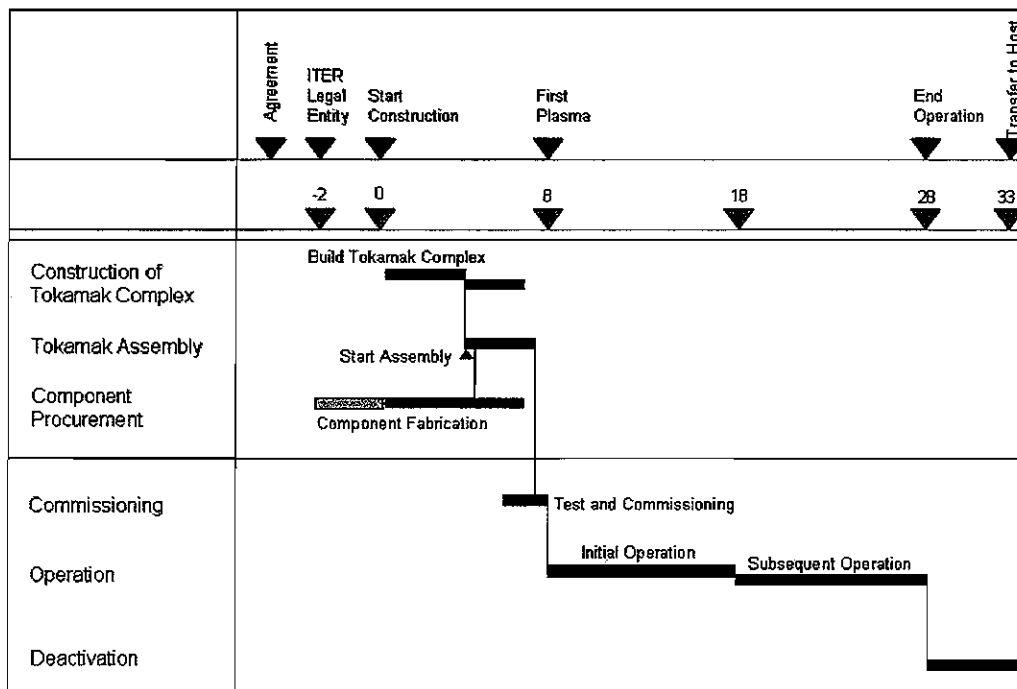


Figure 1: Common understanding on overall project schedule

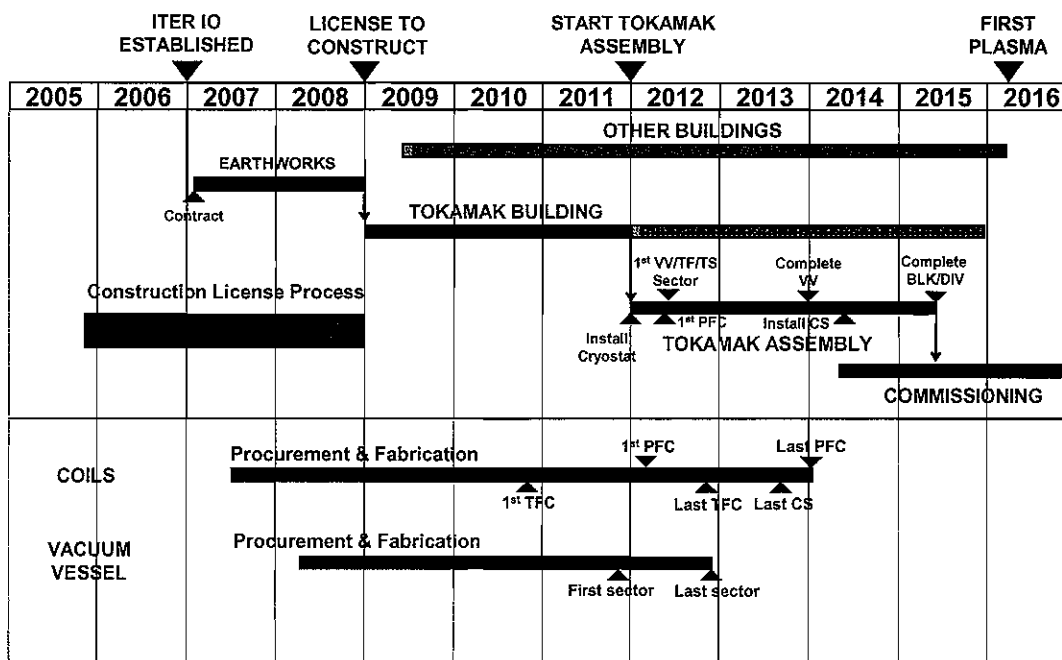


Figure 2: Top level planning for construction period

Annex II: Euratom total contribution to ITER Procurement Allocation / Direct Capital

sharing ratio of in-kind procurements						kIUA	EU <sup>5</sup>		JA <sup>6</sup>	EU to JA <sup>7</sup>	Fund <sup>8</sup>	EU to Fund
1.1 Magnet	Toroidal windings	Field Magnet	1A	85.20	100%	<b>85.200</b>						
			1B	82.30			100%	9.4%	<b>7.736</b>			
	Toroidal Structure	Field Magnet	2A	51.40	10%	<b>5.140</b>	90%	90%	<b>46.260</b>			
			2B	47.70			100%	7%	<b>3.101</b>			
	Magnet Supports			2C	22.85							
	Poloidal Field Magnet 1 & 6			3A	13.60	50%	<b>6.800</b>					
	Poloidal Field Magnet 2 to 5			3B	33.60	100%	<b>33.600</b>					
	Correction coils			3C	2.60							
	Central Solenoid magnet			4A 4B	39.60							
	Feeders			5A	26.15							
	Feeders sensors			5B	18.05						100%	
											EU contribution to Fund: Maximum of 46,45%	155,985

<sup>5</sup> Percentage of the procurement package to be allocated to Euratom

<sup>6</sup> Percentage of the procurement package to be allocated to Japan

<sup>7</sup> Percentage of the procurement package to be transferred from Euratom to Japan

<sup>8</sup> Percentage of the procurement package allocated to the ITER Organisation directly and paid through the common fund

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	Toroidal Field Conductors	Magnet 6A	215.00	20%	<b>43.000</b>	25%	10%	<b>21.500</b>	
	Central Solenoid Conductors	Magnet 6B	90.00			100%	100%	<b>90.000</b>	
	Poloidal Field Conductors	Magnet 6C	74.25	13%	<b>9.653</b>				
1.5	Vacuum vessel	Main Vessel including Blanket Manifolds and Hydraulic Connectors	1A 124.20	80%	<b>99.360</b>				
		Shielding	1B 37.30						
		Equatorial Ports	2A 24.50						
		Upper Ports	2B 22.10						
		Lower Ports	2C 31.91						
1.6	Blanket system	Blanket First Wall	1A 87.00	30%	<b>26.100</b>	10%	10%	<b>8.700</b>	
		Blanket Shield	1B 58.00	10%	<b>5.800</b>				
		Diagnostic First wall	8.50						100%
		Port Limiters	2 7.40						
		Blanket Connections	Module 3 10.00						
28.7	Divertor	Cassette Integration	1 11.20	100%	<b>11.200</b>				
		Outer Target	2A 28.50			100%	0%	<b>0.000</b>	

		Inner Target	2B	20.20	100%	<b>20.200</b>					
		Dome	2C	15.00							
		Plasma-Facing Component Tests	2D	8.00							
2.2	Machine Assembly	Assembly operation	1	50.30						100%	
		Assembly Tooling 3-11	2A	22.00							
		Assembly Tooling 1-2,12-13	2B	20.40						100%	
2.4	Cryostat	Cryostat Factory	1A	60.00							
		Cryostat Assembly	1B	17.00							
2.7	Thermal Shield	Thermal Shield		28.80							
3.1	Vacuum Pumping & Fuelling	Cryopumps	1	11.20	88%	<b>9.856</b>				12%	
		Roughing Pumps	2	6.70						12%	
		Leak Detection	3	5.00	88%	<b>4.400</b>				12%	
		Standard Comp.	4	5.30						12%	
		Pellet Injector	5	5.00						12%	
		Gas Injector Valve Boxes + Glow Discharge Cleaning Conditioning system	6	7.70						12%	
2.3	Remote Handling	Blanket Remote Handling	1	27.90			100%	0%	<b>0.000</b>		

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Equipment		Equipment								
		Divertor Remote Handling Equipment	2	12.00	100%	12.000				
		Transfer Cask System	3	16.40	50%	8.200				
		Viewing/Metrology Systems	4	6.80	100%	6.800				
		Neutral Beam Remote Handling Equipment	5	6.00	100%	6.000				
		Hot Cell Maintenance Equipment	6	44.30					100%	
2.6	Cooling System	Water Blanket +Divertor	1A	33.70						
		Vacuum Vessel and Neutral Beam	1B	27.40						
		Piping Outside Vault	1C	12.50					100%	
		Heat Rejection component Cooling Water: Material and transportation	2A	38.50						
		Heat Rejection component Cooling Water: Engineering and On-site Assembly	2B	36.20					100%	
3.2	Tritium Plant	Tokamak Exhaust Processing System	1	13.00					12%	
		Storage & Delivery	2	14.50					12%	
		Hydrogen Isotopes	3	6.20	88%	5.456			12%	

			Separation											
			Atmosphere Detritiation	4	30.20			50%	50%	<b>15.100</b>		50%		
			Water Detritiation	5	14.50	88%	<b>12.760</b>					12%		
			Tritium Analysis & Control	6	3.50							100%		
3.4	Cryoplant Cryodistribution		Cryoplant	1	63.00	50%	<b>31.500</b>					50%		
			Cryolines	2	17.60									
			Cryodistribution components	3	16.20									
4.1	Pulsed Supply	Power	High Voltage Assembly	Substation 1A	6.00	100%	<b>6.000</b>							
			High Voltage Materials	Substation 1B	21.00									
			AC/DC Converters	2	82.20									
			Switch, Discharge Circuits	3	69.00									
4.1	Steady Power Supply	State	Emergency Assembly	8A	5.70	100%	<b>5.700</b>							
			Materials + Transportation	8C	20.00	25%	<b>5.000</b>							
6.2	Building		Concrete Buildings	1	323.50	100%	<b>323.500</b>							
			Steel Frame Buildings	2	68.80	100%	<b>68.800</b>							
6.3	Waste		Waste Treatment Storage	1	9.10	100%	<b>9.100</b>							

6.4	Radiological Protection	Radiological Protection	1	4.20	100%	4.200						
5.1	Ion Cyclotron Heating & Current Drive	Ion Cyclotron Antenna	1	4.50	88%	3.960					12%	EU contribution to Fund: Maximum of 46,45%
		Main Transmission Line	2	4.80							12%	
		Radio Frequency Power Sources	3	18.00								
		Power Supply	4	6.90								
5.2	Electron Cyclotron Heating & Current Drive	Equatorial Launcher	1A	7.30			88%	0%	0.000		12%	
		Upper Launcher	1B	8.90	88%	7.832					12%	
		Transmission Line	2	17.90							12%	
		Radio Frequency Power Sources	3	32.50	31%	10.075	31%	0%	0.000			
		Power Supply	4	13.90	92%	12.788						
5.3	Neutral beam Heating and Current Drive	Assembly and Testing	1	3.80	100%	3.800						
		Beam Source and High Voltage Bushing	2	9.50	50%	4.750	50%	50%	4.750			
		Beamline components	3	3.90	50%	1.950	50%	50%	1.950			
		Pressure Vessel, Magnetic Shielding	4	11.90	50%	5.950	50%	50%	5.950			
		Active Correction and Compensation Coils	5	6.10	100%	6.100						
											155,985	



		Power Supply for Heating Neutral Beam	6	62.50	38%	23.750	62%	62%	38.750			
		Diagnostic Neutral Beam	7	21.10								
5.5	Diagnostics	Magnetics	A	3.30	25.0%	0.825	14.2%	0.0%	0.000	21,5%		
		Neutron Systems	B	10.10	25.0%	2.525	14.2%	0.0%	0.000	21,5%		
		Optical Systems	C	25.70	25.0%	6.425	14.2%	0.0%	0.000	21,5%		
		Bolometry	D	6.70	25.0%	1.675	14.2%	0.0%	0.000	21,5%		
		Spectroscopic	E	22.50	25.0%	5.625	14.2%	0.0%	0.000	21,5%		
		Microwave	F	17.70	25.0%	4.425	14.2%	0.0%	0.000	21,5%		
		Operational Systems	G	11.00	25.0%	2.750	14.2%	0.0%	0.000	21,5%		
		Standard Diagnostics	N	40.50	25.0%	10.125	14.2%	0.0%	0.000	21,5%		
4.5	Command Control and Acquisition and Communication	Control and Data Acquisition and Communication		50.00						100%		
<b>Total ( ~ )</b>				<b>3020,71</b>	<b>33%</b>	<b>994.955</b>	<b>16%</b>		<b>243.797</b>	<b>11%</b>	<b>46.45%</b>	<b>155.985</b>

From (sharing): Common Understandings on Procurement Allocation  
 (N-12 ROM Att. 5.1)

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F4E(07)-GB04-09  
Adopted 18/12/2007

And (cost): Final report of negotiations on the Joint Implementation of the ITER project -  
Tokyo, 1/April 2006

**ANNEX III: EURATOM (F4E) PROJECT PLAN FOR ITER**



F4E Master Procurement Schedule for ITER Procurement including Site Preparation  
DRAFT 1 - Level 2 WBS Summary

Activity ID	Activity Name	Start	Finish	Remaining Duration	2008		2009		2010		2011		2012						
					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3
<b>11EU</b>	<b>EU MAGNETS [21-11-2007] LEVEL 3</b>	02-Oct-06 A	27-Aug-15	3y 3.0m															
11EU.1	TF CONDUCTOR	02-Oct-06 A	05-Apr-12	4y 7.3m															
11EU.1.1	Key Project Milestones	02-Oct-06 A	05-Apr-12	3y 10.0m															
11EU.1.9	R&D for Technical Specifications	02-Oct-06 A	02-Jul-07 A	0y															
11EU.1.4	Engineering and Design of TF Conductors & Strands including Qualification	30-Oct-07	12-Dec-08	1y 2.0m															
11EU.1.5	Bidding & Contract Award TF Strands	02-May-08	26-Aug-08	0y 3.8m															
11EU.1.6	TF Conductors Strand Production	25-Aug-08	10-Nov-11	3y 4.1m															
11EU.1.7	Bidding & Contract Award TF Conductors	30-May-08	28-Nov-08	0y 6.0m															
11EU.1.8	TF Conductors Jacket Material Production	28-Nov-08	15-Apr-11	2y 5.6m															
11EU.1.9	TF Conductors Cable Production	28-Nov-08	10-Jan-12	3y 2.9m															
11EU.1.10	TF Conductors Production	28-Nov-08	05-Apr-12	3y 5.8m															
11EU.2	TF WINDING PACKS	02-Oct-06 A	27-Aug-15	8y 9.0m															
11EU.2.1	Key Project Milestones	02-Oct-06 A	27-Aug-15	7y 8.9m															
11EU.2.2	Deliverables	26-Oct-11	02-Oct-14	3y 0.8m															
11EU.2.3	TF Coil Radial Plates & Covers	21-Dec-06 A	20-Aug-12	5y 1.2m															
11EU.2.4	TF Winding Pack R&D for Technical Specifications	02-Oct-06 A	18-Jan-08	0y 3.8m															
11EU.2.5	TF Winding Pack Engineering and Design	21-Dec-06 A	14-May-08	0y 1.9m															
11EU.2.6	TF Winding Pack Prototype Double Pancake	17-Mar-08	07-Jun-10	2y 3.7m															
11EU.2.7	TF Winding Pack Bidding & Contract Award	13-Oct-09	13-Apr-10	0y 6.0m															
11EU.2.8	Fabrication of TF Winding Packs	01-Oct-09	02-Oct-14	5y 2.6m															
11EU.3	TF COIL STRUCTURES	06-Dec-06 A	27-Aug-15	8y 3.0m															
11EU.3.1	Key Project Milestones	06-Dec-06 A	21-May-15	8y 5.5m															
11EU.3.2	R&D for Technical Specifications	06-Dec-06 A	22-Apr-08	0y 6.8m															
11EU.3.3	Engineering and Design	22-Apr-08	06-Mar-09	0y 10.7m															
11EU.3.4	Manufacture of Pre-Compression Rings	12-Jan-09	14-Mar-12	3y 3.6m															
11EU.3.5	Assembly of TFWP into Coil Cases	12-Jan-09	27-Aug-15	6y 10.6m															
11EU.4	PF CONDUCTOR	06-Dec-06 A	05-Oct-12	5y 2.8m															
11EU.4.1	Key Project Milestones	06-Dec-06 A	05-Oct-12	5y 2.8m															
11EU.4.2	R&D for Technical Specifications	06-Dec-06 A	21-Nov-08	1y 2.3m															
11EU.4.3	Engineering and Design	06-Dec-07	13-Mar-09	1y 3.6m															
11EU.4.4	Bidding & Contract Award	16-Jan-09	17-Jul-09	0y 6.0m															
11EU.4.5	PF Conductors Strand Production	17-Jul-09	23-Mar-12	2y 9.3m															
11EU.4.6	PF Conductors Cable Production	17-Jul-09	29-Jun-12	3y 0.9m															
11EU.4.7	PF Conductors Jacket Material Production	17-Jul-09	15-Jul-11	2y 0.9m															
11EU.4.8	PF Conductors Production	17-Jul-09	05-Oct-12	3y 4.2m															
11EU.5	PF COILS	21-Dec-06 A	13-Aug-15	8y 2.5m															
11EU.5.1	Key Project Milestones	21-Dec-06 A	14-May-15	8y 3.2m															
11EU.5.2	R&D for Technical Specifications	21-Dec-06 A	28-Jan-08	0y 4.0m															
11EU.5.3	Engineering and Design	18-Feb-08	11-May-09	1y 3.3m															
11EU.5.4	Bidding & Contract Award	16-Mar-09	14-Sep-09	0y 6.0m															
11EU.5.5	Qualification of PF Coils	14-Sep-09	21-Oct-11	2y 2.3m															

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					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3
11EU.5.11	Fabrication of PF Coils 2-B	24-Jun-11	13-Aug-15	4y 3.7m											
<b>15EU EU VACUUM VESSEL [26-11-2007] LEVEL 2</b>															
15EU.1	KEY PROJECT MILESTONES	28-Mar-08	09-Jun-15	7y 6.0m											
15EU.1.1	Shielding Plates	07-Oct-10	25-Jun-12	1y 9.2m											
15EU.1.2	Upper & Lower Ports	27-Dec-11	28-Jun-13	1y 6.6m											
15EU.1.3	Diagnostics	15-Feb-13	03-Sep-14	1y 7.1m											
15EU.1.4	Deliveries to ITER Site	06-Dec-13	09-Jun-15	1y 6.6m											
15EU.2	316 LNIG FREE ISSUED MATERIAL PROCUREMENT	06-Dec-07	04-May-10	2y 6.0m											
15EU.2.1	Procurement of Material for VV mock-ups	06-Dec-07	04-May-10	2y 6.0m											
15EU.2.2	Procurement of Material for VV Sectors	29-Apr-08	16-Apr-10	2y 0.7m											
15EU.3	VACUUM VESSEL (FINISHED SEGMENTS)	02-Jan-07 A	09-Jun-15	7y 6.0m											
15EU.3.1	Batch 1 - VV Sectors 1-3-4-2	15-Mar-10	18-Aug-14	4y 7.3m											
15EU.3.2	Batch 2 - VV Sectors 6-7-9	03-Aug-11	09-Jun-15	4y 0.2m											
<b>16EU EU BLANKET [20-11-2007] LEVEL 2</b>															
16EU.1	BLANKET FIRST WALL	03-Jul-06 A	12-Jun-18	11y 2.0m											
16EU.1.1	Key Project Milestones	03-Jul-06 A	16-Jun-16	8y 3.0m											
16EU.1.2	Deliverables to ITER Site	14-Apr-15	12-Jun-18	3y 3.5m											
16EU.1.4	R&D for Technical Specifications & DA Qualification	03-Jul-06 A	07-Apr-11	3y 7.9m											
16EU.1.5	Engineering and Design	11-Jun-09	21-May-10	0y 11.5m											
16EU.1.6	Bidding & Contract Award	29-Mar-10	11-Feb-11	0y 10.7m											
16EU.1.7	Preparatory Work and Material Procurement	14-Feb-11	23-Dec-13	2y 11.4m											
16EU.1.8	Manufacture of Blanket First Wall	11-Jun-13	17-Apr-16	5y 0.7m											
16EU.1.9	Series Production Blanket First Wall Batch 1	02-Jun-16	28-Jul-16	0y 1.9m											
16EU.1.10	Series Production Blanket First Wall Batch 2	05-Nov-15	31-Dec-15	0y 1.9m											
16EU.1.11	Series Production Blanket First Wall Batch 3	20-Jul-16	13-Sep-16	0y 1.9m											
16EU.1.12	Series Production Blanket First Wall Batch 4	29-Mar-17	23-May-17	0y 1.9m											
16EU.1.13	Series Production Blanket First Wall Batch 5	14-Sep-17	08-Nov-17	0y 1.9m											
16EU.1.14	Series Production Blanket First Wall Batch 6	17-Feb-15	14-Apr-15	0y 1.9m											
16EU.1.15	Series Production Blanket First Wall Batch 7	16-Apr-18	12-Jun-18	0y 1.9m											
16EU.1.16	Series Production Blanket First Wall Batch 8	24-Feb-16	19-Apr-16	0y 1.9m											
16EU.1.17	Series Production Blanket First Wall Batch 9	27-Feb-18	23-Apr-18	0y 1.9m											
16EU.2	BLANKET SHIELD	04-Jun-04 A	12-Jun-18	11y 2.0m											
16EU.2.1	Key Project Milestones	04-Jun-04 A	12-Jun-18	9y 4.6m											
16EU.2.2	Deliverables to ITER Site	11-Jun-15	27-Apr-16	0y 10.7m											
16EU.2.3	R&D for Technical Specifications	04-Jun-04 A	31-Dec-07	0y 3.1m											
16EU.2.4	Engineering and Design	11-Jun-09	24-May-10	0y 11.5m											
16EU.2.5	Bidding & Contract Award	29-Mar-10	11-Feb-11	0y 10.7m											
16EU.2.6	Preparation for Manufacturing	14-Feb-11	02-Aug-13	2y 6.7m											
16EU.2.7	Manufacture of Blanket Shield	26-Oct-12	30-Mar-16	3y 6.7m											
16EU.2.8	Series Production Blanket Shields 14-1	14-May-15	11-Jun-15	0y 0.9m											
16EU.2.9	Series Production Blanket Shields 14-2	11-Nov-15	09-Dec-15	0y 0.9m											



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					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2
16EU.2.10	Series Production Blanket Shields 14i	24-Jul-15	21-Aug-15	0y 0.9m																		
16EU.2.11	Series Production Blanket Shields 15-1	02-Oct-15	29-Oct-15	0y 0.9m																		
16EU.2.12	Series Production Blanket Shields Batch 15-2	31-Mar-16	27-Apr-16	0y 0.9m																		
16EU.2.13	Series Production Blanket Shields Batch 15i	25-Jun-15	22-Jul-15	0y 0.9m																		
<b>17EU EU DIVERTOR [9-11-2007] LEVEL 3</b>																						
17EU.1	DIVERTOR CASSETTE (INCL. DIAGNOSTICS)	01-Feb-08	29-Jun-17	9y 9.5m																		
17EU.1.1	Key Project Milestones	01-Feb-08	29-Jun-17	9y 9.5m																		
17EU.1.2	Deliverables to ITER Site	29-Oct-13	08-Jul-16	2y 9.5m																		
17EU.1.3	CASSETTE BODIES	01-Feb-08	18-Jul-12	4y 7.6m																		
17EU.1.4	DIVERTOR CASSETTE BATCH 1 (8 Units)	31-Jul-12	01-May-14	1y 9.7m																		
17EU.1.5	DIVERTOR CASSETTE BATCH 2 (24 Units)	29-Nov-12	30-Oct-15	3y 0.6m																		
17EU.1.6	DIVERTOR CASSETTE BATCH 3 (28 Units)	28-Nov-13	29-Jun-17	3y 8.7m																		
17EU.2	HHF & PFCs (INNER TARGET)	28-Feb-06 A	03-Mar-16	8y 9.3m																		
17EU.2.1	Key Project Milestones	28-Feb-06 A	03-Mar-16	8y 1.7m																		
17EU.2.2	PFC QP's	28-Feb-06 A	16-Jan-09	1y 4.2m																		
17EU.2.3	CARBON FIBRE COMPOSITES	02-Nov-07	27-Mar-12	4y 6.9m																		
17EU.2.4	PLASMA FACING COMPONENTS	05-Nov-07	03-Mar-16	8y 8.1m																		
<b>23EU EU REMOTE HANDLING [9-11-2007] LEVEL 3</b>																						
23EU.1	DIVERTOR RH EQUIPMENT	06-Feb-06 A	22-Jan-15	7y 7.4m																		
23EU.1.1	CASSETTE MOVERS, RAILS & END EFFECTORS (CMEE)	06-Feb-06 A	22-Jan-15	7y 7.4m																		
23EU.1.2	CASSETTE MOVERS & END EFFECTORS (DMRH-CMEE)	29-Sep-08	22-Jan-15	6y 6.9m																		
23EU.1.3	MANIPULATOR ARM & GENERIC TOOLING (DMRH-MAM)	11-Apr-08	22-May-14	6y 4.4m																		
23EU.1.4	PIPE TOOLING (DMRH-PTOOL)	07-Jan-08	01-Oct-14	7y 0.4m																		
23EU.2	TRANSFER CASK SYSTEM	02-Jan-07 A	21-Oct-15	8y 4.8m																		
23EU.2.1	Key Project Milestones	02-Jan-07 A	21-Jul-14	5y 11.4m																		
23EU.2.2	Deliverables to ITER Site	21-Jul-14	21-Jul-14	0y																		
23EU.2.3	Key Project Milestones after Delivery to ITER Site	22-Sep-14	21-Oct-15	1y 1.5m																		
23EU.2.4	Transfer Cask System Prototype R&D	02-Jan-07 A	29-Apr-11	3y 8.7m																		
23EU.2.5	Technical Specifications & Tender Packages	31-Jan-08	29-Apr-11	3y 4.5m																		
23EU.2.6	Bidding & Contract Award	07-Mar-11	21-Nov-11	0y 8.6m																		
23EU.2.7	Detailed Design & Manufacture	21-Nov-11	19-May-14	2y 7.0m																		
23EU.2.8	Pre-Delivery Testing	19-May-14	18-Jun-14	0y 1.0m																		
23EU.2.9	Packing & Shipping	18-Jun-14	21-Oct-15	1y 4.7m																		
23EU.3	VIEWING/METROLOGY SYSTEMS	08-Jan-07 A	13-Aug-15	8y 2.6m																		
23EU.3.1	Key Project Milestones	08-Jan-07 A	11-Mar-15	7y 2.0m																		
23EU.3.2	Deliverables to ITER Site	10-Mar-15	10-Mar-15	0y																		
23EU.3.3	Key Project Milestones after Delivery to ITER Site	01-Apr-15	13-Aug-15	0y 4.5m																		
23EU.3.4	IVS System Prototype R&D for Technical Specifications	08-Jan-07 A	20-Apr-12	4y 8.9m																		
23EU.3.5	Technical Specifications & Tender Packages	23-Apr-12	29-Jan-13	0y 9.4m																		
23EU.3.6	Bidding & Contract Award	05-Dec-12	20-Aug-13	0y 8.6m																		
23EU.3.7	Detailed Design & Manufacture	21-Aug-13	04-Nov-14	1y 3.0m																		

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Activity ID	Activity Name	Start	Finish	Remaining Duration	2008				2009				2010				2011				2012					
					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4		
23EU.3.9	Pre-Delivery Testing	05-Nov-14	06-Jan-15	0y 2.1m																						
23EU.3.8	Packing & Shipping	07-Jan-15	10-Mar-15	0y 2.1m																						
23EU.3.10	Inst'n of Viewing/Metrology Systems	11-Mar-15	12-May-15	0y 2.1m																						
23EU.3.11	Comm'g of Viewing/Metrology Systems	13-May-15	13-Aug-15	0y 3.1m																						
23EU.4	NEUTRAL BEAM REMOTE HANDLING (NBI RH)	02-Jan-07 A	25-Mar-16	8y 10.0m																						
23EU.4.1	Key Project Milestones	02-Jan-07 A	15-Feb-13	5y 4.5m																						
23EU.4.2	Deliverables to ITER Site	24-Jan-13	24-Jan-13	0y																						
23EU.4.3	Key Project Milestones after Delivery to ITER Site	25-Apr-13	25-Mar-16	3y 0.6m																						
23EU.4.4	NBI 53EU - NBI RH 23EU Interface Management	23-May-08	15-Feb-13	4y 11.0m																						
23EU.4.5	Engineering Design Phase 1 (TW8-TV8-NBRH)	02-Jan-07 A	24-Apr-08	0y 7.0m																						
23EU.4.6	Engineering Design Phase 2, Technical Specifications & Tender Packages	18-Jul-08	31-Dec-09	1y 6.0m																						
23EU.4.6	Bidding & Contract Award	06-Nov-09	22-Jul-10	0y 8.6m																						
23EU.4.9	Detailed Design & Manufacture	28-Jul-10	20-Sep-12	2y 3.0m																						
23EU.4.10	Pre-Delivery Testing	21-Sep-12	23-Nov-12	0y 2.1m																						
23EU.4.11	Packing & Shipping	23-Nov-12	24-Jan-13	0y 2.1m																						
23EU.4.12	Inst'n of NBI RH in the NBI Cell	25-Jan-13	25-Apr-13	0y 3.0m																						
23EU.4.13	Comm'g of NBI RH in the NBI Cell	26-Apr-13	27-Jun-13	0y 2.1m																						
31EU	EU VACUUM PUMP & FUELLING [26-11-2007] LEVEL 3	03-Jan-07 A	02-Jun-16	9y 0.7m																						
31EU.1	TORUS & CRYOSTAT CRYOPUMPS	12-Feb-07 A	09-Dec-13	6y 5.4m																						
31EU.1.1	Key Project Milestones	12-Feb-07 A	05-Mar-13	3y 7.1m																						
31EU.1.2	Deliverables to ITER Site	22-Jul-13	22-Jul-13	0y																						
31EU.1.3	Key Project Milestones after Delivery to ITER Site	22-Jul-13	28-Oct-13	0y 3.8m																						
31EU.1.4	Prototype Torus Cryopump	12-Feb-07 A	01-Jan-10	2y 4.2m																						
31EU.1.5	R&D for Torus & Cryostat Cryopumps Tech Specs	18-Sep-07 A	25-May-09	1y 8.6m																						
31EU.1.6	Engineering and Design	26-Jun-09	04-Nov-10	1y 4.9m																						
31EU.1.7	Bidding & Contract Award	15-Apr-10	07-Oct-10	0y 5.8m																						
31EU.1.8	Manufacture & Pre-Delivery Testing of Torus & Cryostat Cryopumps	08-Oct-10	10-Jun-12	2y 9.1m																						
31EU.1.9	Packing & Shipping of Torus & Cryostat Cryopumps & Test Facility	10-Jun-13	22-Jul-13	0y 1.4m																						
31EU.1.10	Torus & Cryostat Cryopumps Vacuum Lab Tests	22-Jul-13	09-Dec-13	0y 4.7m																						
31EU.2	NBTF & NBI CRYOPUMPS	02-Jan-07 A	02-Jun-16	9y 0.7m																						
31EU.2.1	Key Project Milestones	28-Mar-08	31-May-13	5y 4.6m																						
31EU.2.2	Deliverables to ITER Site	10-Jun-13	10-Jun-13	0y																						
31EU.2.4	NBTF & NBI Cryopumps Conceptual Design & Tech Specs	02-Jan-07 A	28-Dec-09	2y 4.0m																						
31EU.2.5	NBTF & NBI Cryopumps Engineering & Design	01-Jun-09	01-Apr-11	1y 10.7m																						
31EU.2.6	NBTF CRYOPUMP	23-Aug-10	02-Jun-16	6y 0.4m																						
31EU.2.7	NBI-1, 2 & 3 CRYOPUMPS	23-Aug-10	10-Jun-13	2y 10.7m																						
31EU.3	DIAGNOSTIC NBI CRYOPUMP	04-Jun-07 A	08-Jan-14	6y 4.9m																						
31EU.3.1	Key Project Milestones	04-Jun-07 A	16-Apr-12	2y 10.7m																						
31EU.3.2	Deliverables to ITER Site	08-Jan-14	08-Jan-14	0y																						
31EU.3.4	R&D for DNB Cryopump Tech Specs	19-Sep-07 A	12-Oct-09	1y 11.5m																						
31EU.3.5	Engineering & Design DNB Cryopump	12-Oct-09	14-May-12	2y 8.2m																						



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					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4		
31EU.3.6	Bidding & Contract Award DNB Cryopump	25-Oct-11	16-Apr-12	0y 5.6m																		
31EU.3.7	Manufacture of DNB Cryopump	17-Apr-12	10-Oct-13	1y 6.4m																		
31EU.3.8	Pre-Delivery Testing of DNB Cryopump	10-Oct-13	19-Dec-13	0y 2.3m																		
31EU.3.9	Packing & Shipping of DNB Cryopump	19-Dec-13	08-Jan-14	0y 0.7m																		
31EU.4	CRYOPUMP VALVE BOXES & CONNECTING CRYOLINES	19-Sep-07 A	24-May-13	5y 6.9m																		
31EU.4.1	Key Project Milestones	19-Sep-07 A	21-Jan-11	1y 6.9m																		
31EU.4.2	Deliverables to ITER Site	24-May-13	24-May-13	0y																		
31EU.4.4	CRYOPUMP VALVE BOXES	14-Nov-07	24-May-13	5y 6.9m																		
31EU.4.5	CONN. CRYOJUMPERS	17-Jul-09	24-May-13	4y 0.2m																		
31EU.5	LEAK DETECTION	02-Apr-07 A	14-Mar-13	5y 8.1m																		
31EU.5.1	Key Project Milestones	02-Apr-07 A	10-Nov-11	4y 3.5m																		
31EU.5.2	Deliverables to ITER Site	14-Mar-13	14-Mar-13	0y																		
31EU.5.4	R&D for Leak Detection System Tech Specs	02-Apr-07 A	29-May-10	2y 9.1m																		
31EU.5.5	Engineering & Design of Leak Detection System	04-Dec-09	08-Dec-11	2y 1.2m																		
31EU.5.6	Bidding & Contract Award	20-May-11	10-Nov-11	0y 5.8m																		
31EU.5.7	Manufacture of Leak Detection System	11-Nov-11	09-Nov-12	1y 0.5m																		
31EU.5.8	Pre-delivery Testing of Leak Detection System	09-Nov-12	17-Jan-13	0y 2.9m																		
31EU.5.9	Packing & Shipping of Leak Detection System	18-Jan-13	14-Mar-13	0y 1.9m																		
32EU	EU TRITIUM PLANT [26-11-2007] LEVEL 3	02-Jan-07 A	07-Apr-15	7y 9.9m																		
32EU.1	HYDROGEN ISOTOPES SEPARATION	02-Jan-07 A	07-Apr-15	7y 9.9m																		
32EU.1.1	Key Project Milestones	02-Jan-07 A	07-Apr-15	7y 6.6m																		
32EU.1.2	Deliverables to ITER Site	26-Feb-13	26-Feb-13	0y																		
32EU.1.4	R&D for Hydrogen ISS Technical Specifications (TW6-TTFD-TR58)	02-Jan-07 A	31-Oct-08	1y 1.7m																		
32EU.1.5	R&D for Hydrogen ISS-WDS Tech Specs (TW6-TTFD-TR63)	12-Feb-07 A	25-Jan-10	2y 5.0m																		
32EU.1.6	R&D for Hydrogen ISS-WDS Tech Specs (TW6-TTFD-TPI-55)	02-Jan-07 A	27-Mar-08	0y 6.0m																		
32EU.1.7	Hydrogen ISS Detailed Process Design	01-Jan-08	26-Jan-09	1y 1.4m																		
32EU.1.8	Hydrogen ISS CATIA Model, Enovia Support Data & C & I Design	27-Jan-09	02-Nov-09	0y 9.3m																		
32EU.1.9	Hydrogen ISS Mfg Design	09-Nov-09	14-Mar-11	1y 4.9m																		
32EU.1.10	Bidding & Contract Award	24-Aug-10	14-Feb-11	0y 5.8m																		
32EU.1.11	Manufacture & Testing of Hydrogen ISS	15-Feb-11	29-Jan-13	2y 0.5m																		
32EU.1.12	Packing & Shipping of Hydrogen ISS	29-Jan-13	26-Feb-13	0y 0.9m																		
32EU.1.13	Inst'n of Hydrogen ISS	26-Feb-13	11-Feb-14	1y																		
32EU.1.14	Comm'g of Hydrogen ISS	11-Feb-14	18-Nov-14	0y 9.3m																		
32EU.2	WATER DETRIATION	02-Jan-07 A	07-Apr-15	7y 9.9m																		
32EU.2.1	Key Project Milestones	02-Jan-07 A	27-Oct-10	3y 2.0m																		
32EU.2.2	Deliverables to ITER Site	24-Oct-12	24-Oct-12	0y																		
32EU.2.4	R&D for WDS Tech Specs (TW6-TTFD-TR84)	02-Jan-07 A	25-Dec-09	2y 4.0m																		
32EU.2.5	WDS Detailed Process Design	12-Oct-07	14-Aug-08	0y 10.2m																		
32EU.2.6	WDS CATIA Model, Enovia Support Data & C & I Design	15-Aug-08	14-Jul-09	0y 11.1m																		
32EU.2.7	WDS Mfg Design	15-Jul-09	23-Nov-10	1y 4.9m																		
32EU.2.8	Bidding & Contract Award	05-May-10	26-Oct-10	0y 6.8m																		

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Activity ID	Activity Name	Start	Finish	Remaining Duration	2008 2009 2010 2011 2012																	
					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4		
32EU.2.9	Manufacture & Testing of Water Deionization System	27-Oct-10	26-Sep-12	2y																		
32EU.2.10	Packing & Shipping of Water Deionization System	26-Sep-12	24-Oct-12	0y 0.9m																		
32EU.2.11	Inst'n of Water Deionization System	24-Oct-12	18-Dec-13	1y 2.8m																		
32EU.2.12	Comm'g of Water Deionization System	18-Dec-13	07-Apr-15	1y 4.1m																		
<b>34EU EU CRYOPLANT AND CRYO-DISTRIBUTION [9-11-2007] LEVEL 3</b>		03-Jan-06 A	25-Sep-13	6y 3.0m																		
34EU.1	CRYOPLANT	03-Jan-06 A	25-Sep-13	6y 8.0m																		
34EU.1.1	Key Project Milestones	03-Jan-06 A	06-Jan-11	3y 3.5m																		
34EU.1.2	R&D for Cryoplant Technical Specifications	03-Jan-06 A	28-Jul-10	2y 11.1m																		
34EU.1.3	Engineering and Design	28-Sep-07	13-May-10	2y 8.6m																		
34EU.1.4	Bidding & Contract Award for Cryoplant Design & Final Specification	29-Sep-09	06-Jan-11	1y 3.8m																		
34EU.1.5	CRYOPLANT ANCILLARY EQUIPMENT	06-Jan-11	19-Sep-13	2y 9.5m																		
34EU.1.6	HELIUM CRYOPLANT	21-Jul-10	25-Sep-13	3y 9.7m																		
34EU.1.7	NITROGEN CRYOPLANT & 80K LOOP	08-Oct-10	23-May-13	2y 8.6m																		
<b>41EU EU PULSED POWER SUPPLIES [12-09-2007] LEVEL 2</b>		02-Jan-09	01-May-15	6y 6.9m																		
41EU.1	HIGH VOLTAGE SUBSTATION AND AC DISTRIBUTION SYSTEM	02-Jan-09	01-May-15	6y 6.9m																		
41EU.1.1	Key Project Milestones	02-Jan-09	06-Feb-15	6y 4.2m																		
41EU.1.2	Deliverables to ITER Site	13-Dec-13	13-Dec-13	0y																		
41EU.1.3	Key Project Milestones after Delivery to ITER Site	30-May-14	01-May-15	0y 11.2m																		
41EU.1.4	Engineering and Documentation of High Voltage Substation & AC Distribution	02-Jan-09	10-Sep-10	1y 8.8m																		
41EU.1.5	Assembly of the High Voltage Substation	11-Jan-13	01-May-15	2y 4.7m																		
41EU.1.6	Assembly of AC Distribution	11-Jan-13	01-May-15	2y 4.7m																		
<b>43EU EU STEADY STATE ELECTRICAL POWER NETWORK [12-09-2007] LEVEL 2</b>		04-Dec-06 A	07-Aug-15	8y 2.4m																		
43EU.1	KEY PROJECT MILESTONES	04-Dec-06 A	07-Aug-15	7y 9.9m																		
43EU.2	DELIVERABLES TO ITER SITE	03-Dec-12	21-Apr-14	1y 5.1m																		
43EU.3	KEY PROJECT MILESTONES AFTER DELIVERABLE TO ITER SITE	12-Aug-13	14-Jul-14	0y 11.2m																		
43EU.4	SUPPORT TO ITER FOR PREPARATION OF PA	04-Dec-06 A	30-Jan-08	0y 4.1m																		
43EU.5	PREPARATION, BIDDING & CONTRACT AWARD	04-Jan-11	18-Jul-11	0y 6.5m																		
43EU.6	ENGINEERING AND DESIGN OF SSEPN	19-Jul-11	26-Mar-12	0y 8.4m																		
43EU.7	EMERGENCY SYSTEM	11-Sep-12	21-Apr-14	1y 7.9m																		
43EU.7.1	Manufacture/Supply of Emergency System	11-Sep-12	27-Jan-14	1y 5.1m																		
43EU.7.2	Packing and Shipping of Emergency System	26-Feb-13	21-Apr-14	1y 2.9m																		
43EU.8	CABLES	27-Mar-12	04-Nov-13	1y 7.9m																		
43EU.8.1	Manufacture/Supply of Cables	27-Mar-12	12-Aug-13	1y 5.1m																		
43EU.8.2	Packing and Shipping of Cables	11-Sep-12	04-Nov-13	1y 2.9m																		
43EU.9	MATERIALS	27-Mar-12	04-Nov-13	1y 7.9m																		
43EU.9.1	Manufacture/Supply of Materials	27-Mar-12	12-Aug-13	1y 5.1m																		
43EU.9.2	Packing and Shipping of Materials	11-Sep-12	04-Nov-13	1y 2.9m																		
43EU.10	ASSEMBLY OF SSEPN	01-Jan-13	07-Aug-15	2y 8.3m																		
43EU.10.1	Detailed Design of Assembly and Testing of SSEPN	01-Jan-13	20-May-13	0y 4.7m																		
43EU.10.2	Inst'n of the Emergency System	30-Dec-13	20-Feb-15	1y 2.9m																		





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Activity ID	Activity Name	Start	Finish	Remaining Duration	2008		2009				2010				2011				2012					
					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4
43EU.10.3	Inst'n of the SSEPN without Emergency System	21-May-13	14-Jul-14	1y 2.8m																				
43EU.10.4	Comm'g and Site Acceptance Tests of the Emergency System	24-Mar-14	20-Feb-15	0y 11.2m																				
43EU.10.5	Comm'g and Site Acceptance Tests of the SSEPN	24-Mar-14	07-Aug-15	1y 5.1m																				
<b>51EU</b>	<b>EU ION CYCLOTRON HEATING &amp; CURRENT DRIVE [1-10-2007] L...</b>	<b>26-Oct-05 A</b>	<b>30-Oct-15</b>	<b>8y 5.2m</b>																				
51EU.1	ICRH ANTENNA	26-Oct-05 A	30-Oct-15	8y 5.2m																				
51EU.1.1	Key Project Milestones	27-Oct-05 A	31-Oct-14	7y 4.6m																				
51EU.1.2	Deliverables to ITER Site	30-Oct-14	30-Oct-14	0y																				
51EU.1.3	Key Project Milestones after Delivery to ITER Site	30-Oct-15	30-Oct-15	0y																				
51EU.1.4	Co-ordination of Design and R&D Activities	09-Nov-06 A	26-Oct-07	0y 1.0m																				
51EU.1.5	R&D for ICRH Antenna External Matching	28-Nov-05 A	27-Apr-07 A	0y																				
51EU.1.6	R&D for ICRH Antenna Internal Matching	28-Nov-05 A	27-Apr-07 A	0y																				
51EU.1.7	TUNER ELEMENT	26-Oct-05 A	15-Nov-07	0y 1.6m																				
51EU.1.8	FARADAY SHIELD	19-Dec-05 A	02-Jun-09	1y 8.7m																				
51EU.1.9	RF WINDOW	22-Nov-07	11-Mar-09	1y 4.2m																				
51EU.1.10	ICRH ANTENNA MODULE PROTOTYPE	01-Apr-08	01-Jan-10	1y 9.7m																				
51EU.2	ICRH ANTENNA TEST FACILITY	23-Nov-07	30-Oct-14	7y 2.8m																				
51EU.2.1	Design & Manufacture of ICRH Antenna Test Facility	23-Nov-07	05-Jun-09	1y 7.0m																				
51EU.2.2	Packing & Shipping of ICRH Antenna Test Facility	05-Sep-14	30-Oct-14	0y 1.9m																				
51EU.3	ICRH ANTENNA ASSEMBLY	01-Oct-07	30-Oct-15	8y 5.1m																				
51EU.3.1	Detailed Design, Technical Specifications & Tender Packages	01-Oct-07	17-Sep-10	3y 1.2m																				
51EU.3.2	Bidding & Contract Award	26-Jul-10	14-Jan-11	0y 5.8m																				
51EU.3.3	Build to Print Packages	17-Jan-11	15-Aug-11	0y 7.0m																				
51EU.3.4	Manufacture of ICRH Antenna	16-Aug-11	04-Sep-14	3y 2.2m																				
51EU.3.5	Packing & Shipping of ICRH Antenna	05-Sep-14	30-Oct-14	0y 1.9m																				
51EU.3.6	Testing of ICRH Antenna	31-Oct-14	30-Oct-15	1y 0.5m																				
<b>52EU</b>	<b>EU ELECTRON CYCLOTRON HEATING &amp; CURRENT DRIVE [1-10-...</b>	<b>29-May-04 A</b>	<b>12-Oct-15</b>	<b>8y 4.5m</b>																				
52EU.1	UPPER LAUNCHERS	02-Oct-06 A	17-Oct-14	7y 4.2m																				
52EU.1.1	Key Project Milestones	03-Oct-06 A	31-Dec-09	2y 2.3m																				
52EU.1.2	UPPER LAUNCHER MMW COMPONENTS	09-Oct-06 A	31-Dec-09	2y 4.2m																				
52EU.1.3	UPPER LAUNCHER PORT PLUGS & STRUCTURAL SYSTEM	02-Oct-06 A	01-Oct-08	1y 0.7m																				
52EU.1.4	UPPER LAUNCHER WINDOWS	03-Oct-06 A	14-Nov-08	1y 2.1m																				
52EU.1.5	UPPER LAUNCHER AUXILIARY SYSTEMS	06-Oct-08	25-Sep-09	1y 0.2m																				
52EU.1.6	UPPER LAUNCHER TEST FACILITY	05-Dec-07	09-Feb-11	3y 3.7m																				
52EU.1.7	UPPER LAUNCHER 1	09-Mar-09	17-Apr-12	3y 2.9m																				
52EU.1.8	UPPER LAUNCHER 2	28-Dec-10	03-May-13	2y 5.3m																				
52EU.1.9	UPPER LAUNCHER 3	29-Apr-11	24-Jan-14	2y 10.0m																				
52EU.1.10	UPPER LAUNCHER 4	17-Aug-11	17-Oct-14	3y 3.6m																				
52EU.2	RADIO FREQUENCY POWER SOURCES	29-May-04 A	12-Oct-15	8y 4.5m																				
52EU.2.1	Key Project & IPL Milestones	29-May-04 A	13-Oct-14	5y 4.8m																				
52EU.2.2	Deliverables to ITER Site	18-Aug-14	20-Jul-15	0y 11.2m																				
52EU.2.3	Key Project Milestones after Delivery to ITER Site	13-Oct-14	12-Oct-15	1y 0.5m																				

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Activity ID	Activity Name	Start	Finish	Remaining Duration	2008-2012																
					2008	2009	2010	2011	2012												
					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	
52EU.2.4	R&D RF Power Sources	25-May-04 A	18-Dec-13	6y 5.8m																	
52EU.2.5	GYROTRON TUBES	03-Dec-12	20-Jul-15	2y 8.6m																	
52EU.2.6	SUPERCONDUCTING MAGNET	03-Dec-12	17-Jul-15	2y 8.6m																	
52EU.2.7	GYROTRON TUBES AND SCM	18-Aug-14	12-Oct-15	1y 2.3m																	
52EU.3	POWER SUPPLIES FOR EC H&CD SYSTEM	16-May-11	17-Jul-15	4y 4.2m																	
52EU.3.1	Key Project Milestones	16-May-11	19-Aug-13	2y 4.2m																	
52EU.3.2	Deliverables to ITER Site	16-Aug-13	27-Mar-15	1y 7.9m																	
52EU.3.3	Key Project Milestones after Delivery to ITER Site	11-Oct-13	17-Jul-15	1y 9.8m																	
52EU.3.4	Preparation, Bidding & Contract Award of BPS and MHVPS	18-May-11	04-Nov-11	0y 5.8m																	
52EU.3.5	Body Power Supply (BPS) for EC H&CD System at 170GHz (24 units)	07-Nov-11	17-Jul-15	3y 10.0m																	
52EU.3.6	Main High Voltage Power Supply (MHVPS) for EC H&CD System at 170GHz (12 units)	07-Nov-11	17-Jul-15	3y 10.0m																	
53EU	EU NEUTRAL BEAM HEATING & CURRENT DRIVE [21-11-2007] L...	08-May-06 A	18-Dec-20	13y 5.3m																	
53EU.1	ION SOURCE & NEUTRAL BEAM TEST FACILITIES	08-May-06 A	18-Dec-20	13y 9.3m																	
53EU.1.1	Key Project Milestones	08-May-06 A	18-Dec-20	13y 7.0m																	
53EU.1.4	R&D & DESIGN ACTIVITIES IN SUPPORT OF NBI-F & ITER	31-Jan-09	12-Aug-13	5y 9.0m																	
53EU.1.2	ION SOURCE TEST FACILITY	08-May-06 A	18-Dec-20	13y 9.3m																	
53EU.1.3	1MV NEUTRAL BEAM TEST FACILITY	08-May-06 A	19-Jun-20	13y 3.3m																	
53EU.2	NEUTRAL BEAM INJECTOR 1	21-Dec-07	15-Sep-16	9y 1.3m																	
53EU.2.1	Key Project Milestones	21-Dec-07	15-Sep-16	9y 1.3m																	
53EU.2.2	Deliverables to ITER Site	18-Dec-12	17-Nov-15	3y 0.5m																	
53EU.2.3	Key Project Milestones after Delivery to ITER Site	28-Jun-13	30-Jun-16	3y 1.6m																	
53EU.2.4	NBI-1 ION SOURCE IS-1	29-May-12	15-May-15	3y 1.2m																	
53EU.2.5	EU NBI-1 ACCELERATOR	02-Jul-12	19-Jun-15	3y 1.2m																	
53EU.2.6	NBI-1 BEAMLINE COMPONENTS (CALORIMETER, NEUTRALIZER, RESIDUAL ION ...	04-May-12	01-Jan-15	2y 9.1m																	
53EU.2.7	NBI-1 PRESSURE/VACUUM VESSELS, MAGNETIC SHIELDING, DRIFT DUCT	21-Dec-07	17-Nov-15	8y 2.9m																	
53EU.2.8	NBI-1 ACTIVE CORRECTION & COMPENSATION COILS	21-Dec-07	10-Jul-14	6y 9.7m																	
53EU.2.9	NBI-1 POWER SUPPLY (EU, LOW VOLTAGE PART)	31-Dec-10	03-Oct-14	3y 10.7m																	
53EU.2.10	NBI-1 ASSEMBLY	03-Oct-11	30-Jun-16	4y 11.1m																	
53EU.3	NEUTRAL BEAM INJECTOR 2	19-Oct-11	29-Jan-19	7y 7.0m																	
53EU.3.1	Key Project Milestones	14-Dec-11	03-May-17	5y 7.3m																	
53EU.3.2	Deliverables to ITER Site	18-Dec-12	29-May-18	5y 7.9m																	
53EU.3.3	Key Project Milestones after Delivery to ITER Site	22-Jul-13	29-Jan-19	5y 8.9m																	
53EU.3.4	NBI-2 ION SOURCE IS-2	11-Dec-15	03-May-18	2y 5.8m																	
53EU.3.5	NBI-2 BEAMLINE COMPONENTS (CALORIMETER, NEUTRALIZER, RESIDUAL ION ...	15-Jan-16	15-Feb-18	2y 2.1m																	
53EU.3.6	NBI-2 PRESSURE/VACUUM VESSELS, MAGNETIC SHIELDING, DRIFT DUCT	19-Oct-11	29-May-18	6y 10.5m																	
53EU.3.7	NBI-2 ACTIVE CORRECTION & COMPENSATION COILS	18-Nov-11	22-Aug-14	2y 10.2m																	
53EU.3.8	NBI-2 POWER SUPPLY (EU, LOW VOLTAGE PART)	05-May-14	25-Sep-17	3y 6.3m																	
53EU.3.9	NBI-2 ASSEMBLY	28-Jun-13	29-Jan-19	5y 9.7m																	
55EU	EU DIAGNOSTICS [21-11-2007] LEVEL 2	02-Jan-07 A	01-Jun-17	10y 1.1m																	
55EU.1	KEY ITER & IPL MILESTONES	31-Dec-08	02-Jan-17	8y 4.1m																	
55EU.4	PP1 EU5.5.2.01 PLASMA-POSITION REFLECTOMETER	02-Jan-07 A	02-Jan-17	9y 7.8m																	

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Activity ID	Activity Name	Start	Finish	Remaining Duration	2008		2009		2010		2011		2012	
					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2
55EU.4.2	Key ITER & IPL Milestones	31-Dec-08	02-Jan-17	8y 4.1m										
55EU.4.4	Generic	02-Jan-07 A	26-Feb-10	2y 6.1m										
55EU.4.1	In-Vessel	02-Jan-07 A	14-Mar-14	6y 8.7m										
55EU.4.3	Ex-Vessel	03-Jan-11	02-Jan-17	6y 3.1m										
55EU.4.5	Port Plugs	01-Jan-09	31-Dec-13	5y 2.5m										
55EU.5	PP2 EU5.5.2.02 CORE-PLASMA CXRS	04-Jan-07 A	31-May-17	10y 1.1m										
55EU.5.2	Key ITER & IPL Milestones	31-Dec-08	02-Jan-17	8y 4.1m										
55EU.5.4	Generic	04-Jan-07 A	31-May-17	10y 1.1m										
55EU.5.3	Ex-Vessel	01-Jan-13	02-Jan-17	4y 2.1m										
55EU.5.5	Port Plugs	02-Jun-08	29-May-14	6y 3.0m										
55EU.6	PP11 EU5.5.3.11 RNC AND VISIBLE/IR WIDE-ANGLE VIEWING SYSTEM	02-Jan-07 A	02-Jan-17	9y 7.8m										
55EU.6.3	Key ITER & IPL Milestones	31-Dec-08	02-Jan-17	8y 4.1m										
55EU.6.1	RNC (5.5.B.01)	02-Jan-07 A	02-Jan-17	9y 7.8m										
55EU.6.2	Equatorial Visible/IR Wide-Angle Viewing (5.5.G.01)	02-Jan-07 A	02-Jan-17	9y 7.8m										
55EU.7	PP14 EU5.5.3.14 CORE-PLASMA LIDAR	02-Jan-07 A	29-Mar-17	9y 10.5m										
55EU.7.2	Key ITER & IPL Milestones	31-Dec-08	02-Jan-17	8y 4.1m										
55EU.7.4	Generic	02-Jan-07 A	16-Mar-12	4y 7.7m										
55EU.7.3	Ex-Vessel	28-Mar-11	23-Mar-17	6y 3.0m										
55EU.7.5	Port Plugs	18-Mar-08	17-Mar-15	7y 3.5m										
55EU.8	PP21 EU5.5.4.21 BOLOMETERS AND PRESSURE GAUGES	02-Jan-07 A	01-Jun-17	10y 1.1m										
55EU.8.4	Key ITER & IPL Milestones	31-Dec-08	01-Jun-17	8y 9.1m										
55EU.8.1	Bolometers (5.5.D.01)	02-Jan-07 A	25-Feb-15	7y 9.6m										
55EU.8.2	Pressure Gauges (5.5.G.03)	02-Jan-07 A	25-Feb-15	7y 9.6m										
55EU.8.3	Electronics	02-Jan-15	02-Jan-17	2y 1.0m										
55EU.9	PP22 EU5.5.1.22 MAGNETICS	02-Jan-07 A	02-Jan-17	9y 7.8m										
55EU.9.8	Key ITER & IPL Milestones	31-Dec-08	02-Jan-17	8y 4.1m										
55EU.9.8	Generic Magnetics	02-Jan-07 A	26-Feb-15	7y 9.6m										
55EU.9.1	Ex-Vessel Magnetics (A.01)	02-Jan-07 A	25-Feb-14	6y 8.0m										
55EU.9.2	In-Vessel Magnetics (A.02)	02-Jan-07 A	31-Dec-14	7y 6.7m										
55EU.9.3	Diverter Magnetics (A.03)	28-Sep-07	25-Sep-12	5y 2.5m										
55EU.9.4	External Rogowski (A.04)	02-Jan-07 A	31-Dec-10	3y 4.7m										
55EU.9.5	Diamagnetic Loop (A.05)	03-Jan-13	31-Dec-15	3y 1.4m										
55EU.9.6	Halo-Current Sensors (A.06)	05-Jan-09	31-Dec-15	7y 3.4m										
55EU.9.7	Electronics	05-Jan-09	02-Jan-17	8y 4.0m										
55EU.10	PP30 EU5.5.5.30 + EU5.5.1.27 IN-VESSEL SERVICES & THERMOCOUPLES	02-Jan-07 A	02-Jan-17	9y 7.8m										
55EU.10.3	Key ITER & IPL Milestones	31-Dec-08	02-Jan-17	8y 4.1m										
55EU.10.1	In-Vessel Services (5.5.N.01)	02-Jan-07 A	31-Dec-15	8y 7.2m										
55EU.10.2	Thermocouples (5.5.G.02 & 5.5.G.13)	11-Oct-07	08-Oct-12	5y 2.5m										
55EU.11	GENERIC ACTIVITIES	02-Jan-07 A	30-Dec-16	9y 7.7m										
55EU.11.4	Key ITER & IPL Milestones	14-Mar-14	30-Dec-16	2y 10.7m										
55EU.11.1	Port Plug Engineering	02-Jan-07 A	30-Dec-16	9y 7.7m										

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Activity ID	Activity Name	Start	Finish	Remaining Duration	2008 2009 2010 2011 2012																	
					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4						
55EU.11.2	Mirrors	02-Jan-07 A	24-Feb-12	4y 7.0m																		
55EU.11.3	Windows	02-Jan-07 A	26-Feb-14	6y 8.1m																		
<b>61EU EU SITE PREPARATION [30-09-2007] LEVEL 3</b>																						
<b>61EU.2 SITE CLEARING</b>																						
61EU.2.1 KEY PROJECT & IPL MILESTONES																						
61EU.2.3 SITE CLEARING ADMINISTRATIVE PROCEDURE																						
61EU.2.4 Main Site Clearing																						
61EU.2.5 Complementary Site Clearing																						
<b>61EU.3 CONTRACTORS AREAS</b>																						
61EU.3.1 Key Project & IPL Milestones																						
61EU.3.3 Contractor Area N°1																						
61EU.3.7 Road from JWS 2&3 to Annexe Buildings																						
61EU.3.8 B08 Visitor Building & B07 North Guard Post																						
<b>61EU.4 PLATFORM PREPARATION</b>																						
61EU.4.1 Key Project & IPL Milestones																						
61EU.4.3 Platform Preparation Administrative Procedures																						
61EU.4.4 Prepare & Award Platform Preparation & Heavy Loads Road Works Contracts																						
61EU.4.5 Prepare & Award "Maitrise d'Oeuvre" Contract for Platform Preparation																						
61EU.4.6 South Fencing (Zone G) Contract																						
61EU.4.7 South Fencing (Zone G) Works																						
61EU.4.8 Platform Preparation, Heavy Loads Road & Fences Levelling Works																						
<b>61EU.5 ANNEXE BUILDINGS</b>																						
61EU.5.1 Key Project & IPL Milestones																						
61EU.5.2 Key Project Deliverables																						
61EU.5.3 Annexe Buildings Construction License																						
61EU.5.4 Prepare & Award Annexe Buildings "Maitrise d'Oeuvre" Contract																						
61EU.5.5 Annexe Buildings Batch 1 (B02, B03, B05, B06) & Batch 4 (R.U.N. / Networks)																						
61EU.5.6 Annexe Buildings Batch 2 (B04 Restaurant)																						
61EU.5.7 Batch 3 (I72 Office Building)																						
<b>61EU.6 SITE ACCESS</b>																						
61EU.6.1 Key Project & IPL Milestones																						
61EU.6.3 Prepare & Award "Maitrise d'Oeuvre" Contract for Site Access																						
61EU.6.4 Site Access Studies																						
61EU.6.5 Prepare & Award Works Contract																						
61EU.6.6 Site Access Works Studies & Realisation																						
<b>61EU.7 UTILITES INTERFACES</b>																						
61EU.7.1 Key Project & IPL Milestones																						
61EU.7.3 High Voltage: Interfaces With CEA Site Network																						
61EU.7.4 Interfaces : Annexe Buildings Communication Lines																						
61EU.7.5 Interfaces: Water Networks: Supply & Effluents																						
61EU.7.6 Interfaces: Sewage Treatment Station																						

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F4E Master Procurement Schedule for ITER Procurement including Site Preparation  
DRAFT 1 - Level 2 WBS Summary

Activity ID	Activity Name	Start	Finish	Remaining Duration	2008		2009			2010			2011			2012		
					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2
61EU.8	EXTERNAL SITE FENCE	05-Sep-06 A	06-Feb-09	1y 4.9m														
61EU.8.1	Key Project & IPL Milestones	18-Nov-07	06-Feb-09	1y 3.3m														
61EU.8.3	External Site Fence Works	05-Sep-06 A	06-Feb-09	1y 4.9m														
61EU.9	INB FENCE (EU)	31-May-07 A	31-Jul-07 A	0y														
61EU.9.3	Key Project & IPL Milestones	31-Jul-07 A	31-Jul-07 A	0y														
61EU.9.1	INB Fence Preparation	31-May-07 A	31-May-07 A	0y														
61EU.9.2	INB Fence Equipment	31-May-07 A	31-May-07 A	0y														
61EU.10	CSPS (HEALTH AND SAFETY CONTROL)	18-Oct-06 A	02-Dec-11	4y 4.2m														
61EU.10.1	Key Project & IPL Milestones	18-Oct-06 A	15-Oct-07	0y														
61EU.10.2	Key Project Deliverables	13-Aug-07 A	02-Dec-11	4y 3.7m														
61EU.10.3	CSPS (Health & Safety Control) Contract 1	18-Oct-06 A	13-Aug-07 A	0y														
61EU.10.4	CSPS (Health & Safety Control) Contract 2	27-Nov-06 A	15-Oct-07	0y 0.5m														
61EU.10.5	CSPS (Health & Safety Control) Contract 3	03-Jan-07 A	02-Dec-11	4y 4.2m														
61EU.11	REACTOR COOLING WATER SUPPLY	02-Apr-07 A	07-Jun-11	3y 9.9m														
61EU.11.1	Key Project & IPL Milestones	02-Apr-07 A	07-Jun-11	3y 9.9m														
61EU.12	COMPONENTS TRANSPORTATION ITINERARY	28-Nov-05 A	24-Jul-09	1y 10.4m														
61EU.12.1	Key Project & IPL Milestones	28-Nov-05 A	24-Jul-09	0y 0.8m														
61EU.12.3	Preparation of Components Transportation Itinerary	28-Nov-05 A	29-Feb-08	0y 5.1m														
61EU.12.4	Components Transportation Itinerary Works	18-Jun-07 A	30-Jun-09	1y 9.6m														
61EU.13	TRANSPORTATION STUDIES	02-Jul-07 A	27-Dec-07	0y 3.0m														
61EU.13.1	Studies	02-Jul-07 A	26-Dec-07	0y 2.9m														
61EU.13.2	Test Convoy	27-Dec-07	27-Dec-07	0y 0.0m														
61EU.14	PORT ADAPTION WORKS	30-Jun-09	30-Jun-09	0y														
61EU.15	400 kV ELECTRICAL SUPPLY	03-Jan-06 A	29-Jun-12	4y 11.0m														
61EU.15.1	Key Project & IPL Milestones	03-Jan-06 A	29-Jun-12	4y 8.0m														
61EU.15.3	Prepare & Award 400kV Electrical Supply Contract	03-Jan-06 A	13-Mar-08	0y 5.3m														
61EU.15.4	400kV Electrical Supply Administrative Procedures	14-Mar-08	27-Jun-11	3y 5.0m														
61EU.15.5	400kV Electrical Supply Works	28-Jun-11	26-Jun-12	1y 0.5m														
61EU.16	ON SITE TEMPORARY OFFICE BUILDING BATCH 2&3	10-Apr-07 A	10-Sep-09	2y 0.2m														
61EU.16.1	Key Project & IPL Milestones	10-Apr-07 A	10-Sep-09	1y 10.7m														
61EU.16.3	On Site Temporary Office Buildings Batch 2&3 Construction License	05-Mar-08	27-May-08	0y 2.8m														
61EU.16.4	On Site Temporary Office Buildings Batch 2&3 Preliminary Studies	18-Jun-07 A	19-Sep-07 A	0y														
61EU.16.5	Prepare & Award On Site Temporary Office Buildings Batch 2&3 Contract	09-May-07 A	02-Apr-08	0y 6.0m														
61EU.16.6	On Site Temporary Office Buildings Batch 2 Execution Studies & Works	06-Feb-08	05-Sep-08	0y 7.1m														
61EU.16.7	On Site Temporary Office Buildings Batch 3 Execution Studies & Works	11-Feb-09	10-Sep-09	0y 7.1m														
61EU.17	ON SITE TEMPORARY OFFICE JW52 EXTENSION (146 PERSONS)	28-Aug-07 A	30-Jan-08	0y 4.1m														
61EU.17.1	Key Project & IPL Milestones	26-Oct-07	30-Jan-08	0y 3.2m														
61EU.17.3	Prepare & Award On Site Temporary Office Building JW52 Extension (146 Persons)...	28-Aug-07 A	26-Oct-07	0y 0.9m														
61EU.17.4	On Site Temporary Office Building 146 Offices Execution Studies & Works	29-Oct-07	30-Jan-08	0y 3.2m														
62EU	EU BUILDINGS & CIVIL INFRASTRUCTURES [8-11-2007] LEVEL 3	19-Nov-06 A	14-Nov-11	10y 6.0m														

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F4E Master Procurement Schedule for ITER Procurement including Site Preparation  
DRAFT 1 - Level 2 WBS Summary

Activity ID	Activity Name	Start	Finish	Remaining Duration	2009												2010												2011												2012											
					Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4																												
62EU.0	KEY PROJECT MILESTONES	15-Nov-06 A	28-Oct-13	6y 4.0m																																																
62EU.0.1	Preliminary Safety Report	01-Oct-07	01-Jan-09	1y 3.6m																																																
62EU.1	PRE-ARCHITECT/ENGINEER CONTRACT	28-Sep-07	24-Oct-08	1y 1.4m																																																
62EU.2	SAFETY RELEVANT BUILDINGS & FACILITIES	15-Nov-06 A	14-Nov-17	10y 6.6m																																																
62EU.2.1	SAFETY BUILDING ARCHITECT/ENGINEER	11-Mar-08	10-Feb-09	0y 11.2m																																																
62EU.2.2	B11, B14 & B74 TOKAMAK COMPLEX & B13 ASSY HALL	15-Nov-06 A	10-Sep-15	8y 3.5m																																																
62EU.2.3	B21 - HOT CELL BUILDING	10-Feb-09	27-Jun-17	8y 8.6m																																																
62EU.2.4	B23 - LOW LEVEL RAD WASTE BUILDING	07-Jan-14	14-Nov-17	4y 0.2m																																																
62EU.2.5	B87 - HOT BASIN AND COOLING TOWER	10-Feb-09	26-Oct-10	1y 9.1m																																																
62EU.2.6	B88 - COOLING WATER PUMPING STATION	10-Feb-09	25-Oct-11	2y 9.5m																																																
62EU.2.7	B71 - CONTROL BUILDING	16-Feb-11	24-Feb-14	3y 1.8m																																																
62EU.3	NON-SAFETY RELEVANT BUILDINGS & FACILITIES	28-Nov-06 A	30-Sep-16	9y 1.5m																																																
62EU.3.1	NON-SAFETY BUILDING ARCHITECT/ENGINEER	28-Jan-08	17-Apr-09	1y 3.2m																																																
62EU.3.2	B24 - PERSONNEL AND ACCESS CONTROL BUILDING	26-Jul-11	22-Oct-13	2y 4.0m																																																
62EU.3.3	B32 & B33 - MAGNET POWER CONVERSION BUILDINGS	19-Mar-10	22-Feb-13	3y 0.7m																																																
62EU.3.4	B34 - NBI POWER SUPPLY BUILDING & B37 NB SUPPLY YARD	02-Sep-11	02-Jan-14	2y 5.1m																																																
62EU.3.5	B35&B36 - PULSED POWER HIGH VOLTAGE SUBSTATION AREA	25-Nov-11	13-Dec-13	2y 1.6m																																																
62EU.3.6	B38 - 22KV DISTRIBUTION BUILDING	01-Nov-13	12-Dec-14	1y 1.9m																																																
62EU.3.7	B39 - SUBSTATION CONTROL BUILDING	01-Nov-13	12-Dec-14	1y 1.9m																																																
62EU.3.8	B41A,B & B46 A,B&C - EMERGENCY POWER SUPPLY & MV DISTRIBUTION BUIL...	19-Mar-10	05-Oct-12	2y 7.7m																																																
62EU.3.8	B42 - STEADY STATE POWER HIGH VOLTAGE SUBSTATION AREA	02-Nov-12	18-Oct-13	1y																																																
62EU.3.10	B43 - DIESEL OIL STORAGE TANK AREA	20-May-11	15-Jul-11	0y 1.9m																																																
62EU.3.11	B51A - CRYOPLANT COMPRESSOR BUILDING	23-Jan-09	05-Oct-12	3y 10.0m																																																
62EU.3.12	B51B - CRYOPLANT COLDBOX BUILDING	23-Jan-09	05-Oct-12	3y 10.9m																																																
62EU.3.13	B52 - PF COILS FABRICATION BUILDING	28-Nov-06 A	25-Aug-10	2y 8.9m																																																
62EU.3.14	B53 - CRYOPLANT STORAGE TANK AREA	09-Dec-10	28-Jan-11	0y 1.9m																																																
62EU.3.15	B61 - SITE SERVICE BUILDING	17-Jun-11	12-Jun-14	3y 1.4m																																																
62EU.3.17	CRYOPLANT WATER PUMPING STATION CIVL INFRASTRURES	17-Apr-09	09-Sep-11	2y 5.8m																																																
62EU.3.18	GROUNDING GRID	22-Nov-13	13-May-16	2y 6.7m																																																
62EU.3.19	ROADS, TRENCHES AND UNDERGROUND SERVICES	28-Sep-12	30-Sep-16	4y 2.1m																																																
62EU.3.20	LOAD CENTERS	04-Jun-12	11-Jul-14	2y 2.3m																																																
64EU	EU WASTE TREATMENT [20-11-2007] LEVEL-1	25-Aug-11	14-Nov-17	6y 5.7m																																																
64EU.1	KEY PROJECT MILESTONES	25-Aug-11	14-Nov-17	6y 5.7m																																																
64EU.2	SITE SERVICES BLDG PROCESS EQUIPMENT FOR WASTE TREATMENT	25-Aug-11	01-Jan-15	3y 5.8m																																																
64EU.3	RADWASTE BLDG PROCESS EQUIPMENT FOR WASTE TREATMENT	09-Apr-14	14-Nov-17	3y 8.8m																																																
65EU	EU RADIOLOGICAL PROTECTION [20-11-2007] LEVEL-1	15-Nov-10	30-Dec-16	6y 4.6m																																																

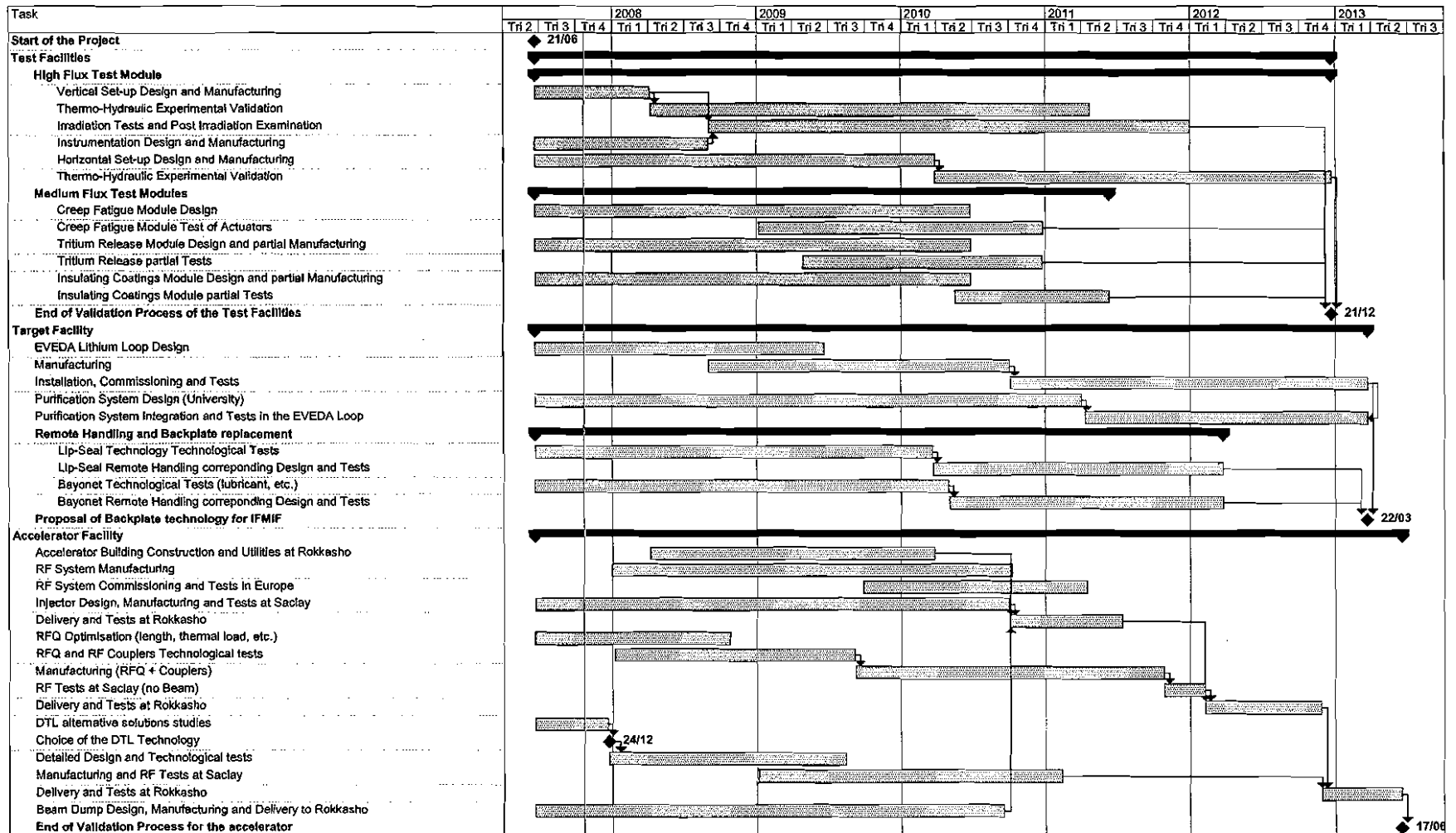
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**PLAN FOR EUROPEAN TEST BLANKET MODULE PROGRAM:**

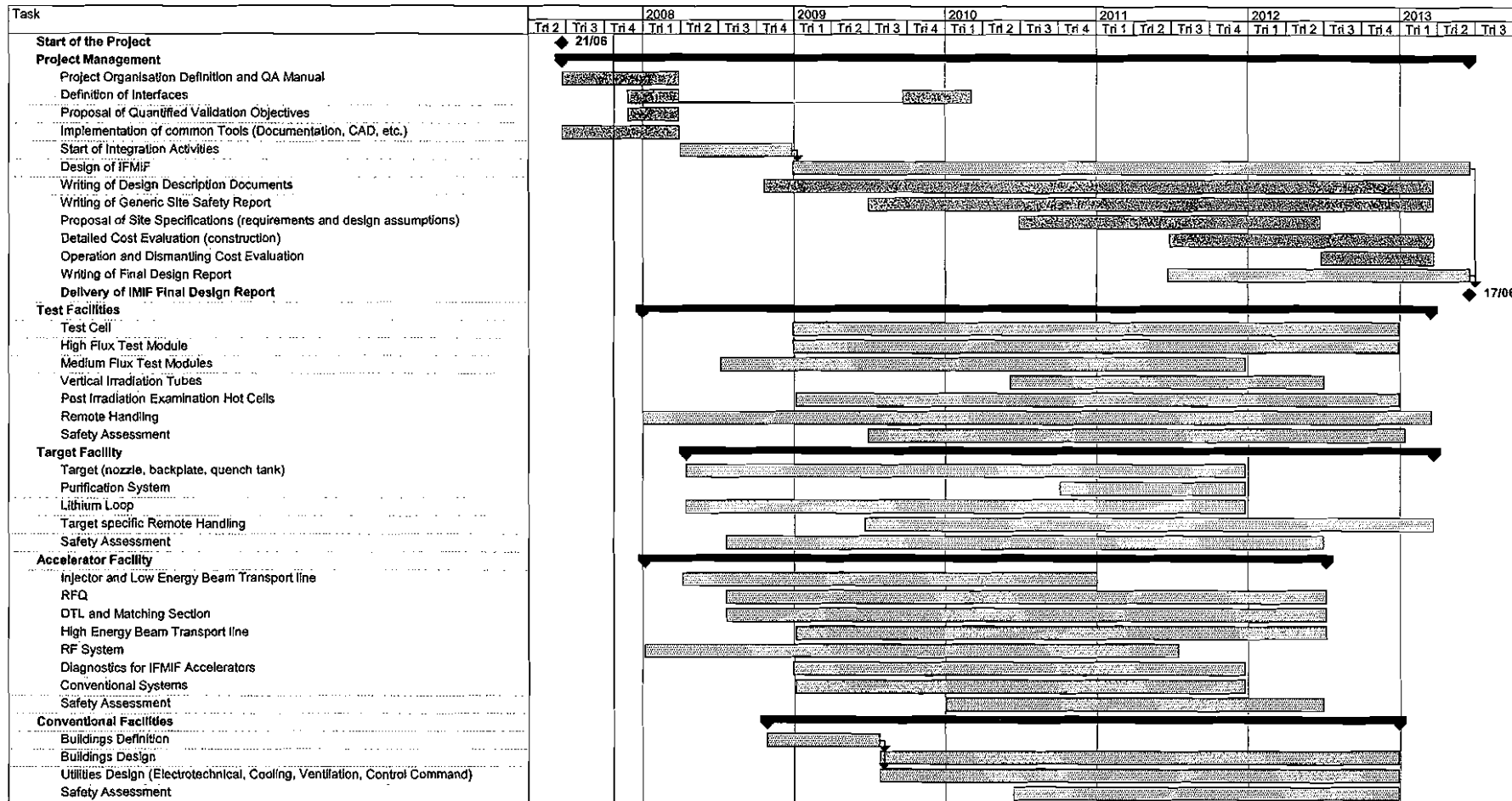
Critical Milestones	Expected date
<b>Production and characterization of several batches of EUROFER structural material;</b> Compilation of main mechanical properties up to 1-2 dpa	Achieved
<b>Validation of TBM box fabrication processes</b> with small-scale test mock-ups (FW, Cooling plate, Stiffening plate, covers, welding assembly)	2008
<b>Issue of the EUROFER SDC-IC Annex A</b> with properties of base material and joints (fabricated with reference processes) up to a fluence of 1-2 dpa	2010
<b>Testing of medium-scale integrated mock-ups (1/4-1/3 TBM size):</b> <ul style="list-style-type: none"> <li>• Thermo-mechanical cyclic and endurance tests: validation of box and pebble bed (HCPB) mechanical behaviour; validation of PbLi (HCLL) thermal behaviour.</li> <li>• Thermal-hydraulic tests: validation of heat extraction, flow balance, pressure drops and operational margins.</li> <li>• PbLi (HCLL) draining/filling and circulation tests</li> <li>• Destructive examination: investigation of time-dependent damages (corrosion, crack propagation, etc.)</li> </ul>	2011
<b>Testing of full size prototypes:</b> <ul style="list-style-type: none"> <li>• Validation of fabrication sequence at full scale</li> <li>• Thermo-mechanical cyclic and endurance tests: validation of box and pebble bed (HCPB) mechanical behaviour; validation of PbLi (HCLL) thermal behaviour.</li> <li>• Thermal-hydraulic tests: validation of heat extraction, flow balance, pressure drops and operational margins.</li> <li>• PbLi (HCLL) draining/filling and circulation tests</li> <li>• Validation of instrumentation (thermal sensors)</li> <li>• Destructive examination: investigation of time-dependent damages (corrosion, crack propagation, etc.)</li> </ul>	2014
<b>TBM systems commissioning in ITER</b>	2016



**ANNEX IV: PROJECT PLAN FOR IFMIF/EVEDA**



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**ANNEX V: PROJECT PLAN FOR IFCRC**

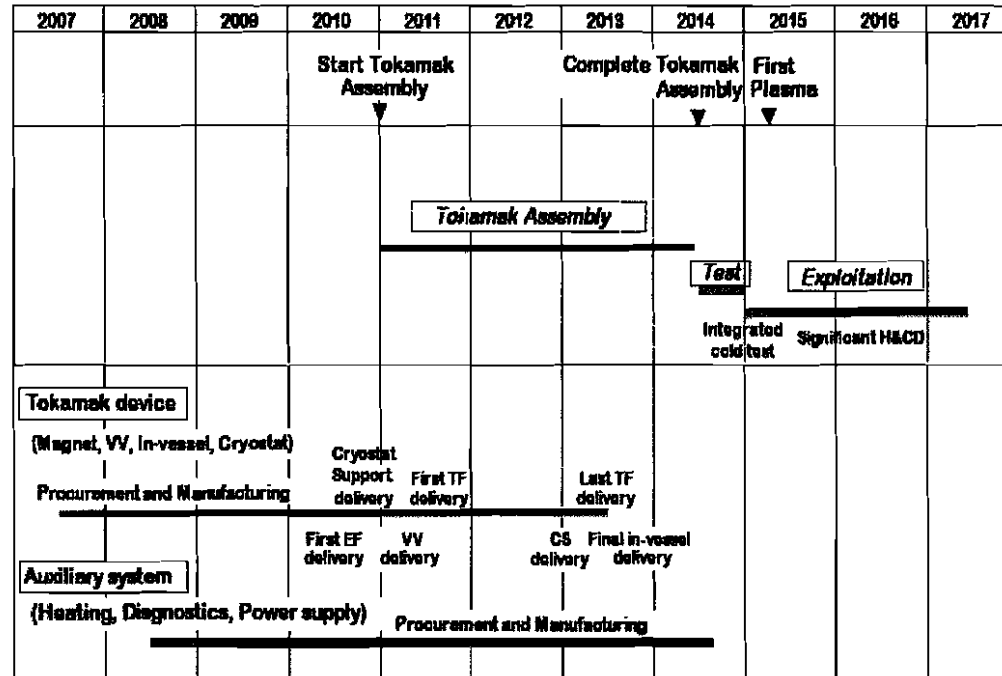
*Overall Schedule of IFCRC for the 10 years*

	Year 2	Year 4	Year 6	Year 8	Year 10
Work Joint	[Work Joint]				
Design R&D	[Design R&D]				
Work Joint	[Work Joint]				
Workshop/Mtg. Info Exchg.	[Workshop/Mtg. Info Exchg.]				
Preparation of the Design Buildings	[Preparation of the Design Buildings]				

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**ANNEX VI: PROJECT PLAN FOR THE SATELLITE TOKAMAK PROGRAMME**

*Reference time schedule of construction and exploitation of JT-60SA*



ID	Task Name	Start	Finish	2008				2009				2010				2011				2012				2013
				Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	
1	TF Magnet Cold Test Facility	Mon 27/08/07	Fri 01/04/11	[Gantt bar]																				
2	Design - Technical Specs Preparation	Mon 27/08/07	Tue 01/01/08	[Gantt bar]																				
3	Call for Tender - Evaluation - Contract	Tue 01/01/08	Mon 31/03/08	[Gantt bar]																				
4	Procurement/Manufacturing	Tue 01/04/08	Fri 30/07/10	[Gantt bar]																				
5	Facility tests and Commissioning	Mon 01/03/10	Fri 01/04/11	[Gantt bar]																				
6	TF Magnet	Mon 27/08/07	Thu 15/08/13	[Gantt bar]																				
7	Design - Technical Specs Preparation	Mon 27/08/07	Thu 27/12/07	[Gantt bar]																				
8	Call for Tender - Evaluation - Contract	Fri 28/12/07	Mon 31/03/08	[Gantt bar]																				
9	Procurement/Manufacturing	Tue 01/04/08	Thu 14/02/13	[Gantt bar]																				
10	Tests	Mon 30/05/11	Fri 10/05/13	[Gantt bar]																				
11	Delivery	Tue 06/09/11	Thu 15/08/13	[Gantt bar]																				
12	ECRH Gyrotrons + SCM	Mon 27/08/07	Wed 11/07/12	[Gantt bar]																				
13	Design - Technical Specs Preparation	Mon 27/08/07	Mon 10/03/08	[Gantt bar]																				
14	Call for Tender - Evaluation - Contract	Wed 06/02/08	Tue 13/05/08	[Gantt bar]																				
15	Manufacturing, Tests in EU	Fri 04/04/08	Fri 01/04/11	[Gantt bar]																				
16	Delivery, commissioning and tests on-site (JA)	Tue 11/06/10	Wed 11/07/12	[Gantt bar]																				
17	ECRH Power Supplies	Mon 27/08/07	Fri 08/06/12	[Gantt bar]																				
18	Design - Technical Specs Preparation	Mon 27/08/07	Tue 22/01/08	[Gantt bar]																				
19	Call for Tender - Evaluation - Contract	Tue 22/01/08	Thu 28/09/08	[Gantt bar]																				
20	Manufacturing, Tests in EU	Mon 01/09/08	Tue 21/12/10	[Gantt bar]																				
21	Delivery, commissioning and tests on-site (JA)	Mon 29/03/10	Fri 08/08/12	[Gantt bar]																				
22	Cryostat	Mon 27/08/07	Thu 30/08/12	[Gantt bar]																				
23	Design - Technical Specs Preparation	Mon 27/08/07	Mon 31/12/07	[Gantt bar]																				
24	Call for Tender(s) - Evaluation(s) - Contract(s)	Tue 01/01/08	Thu 31/07/08	[Gantt bar]																				
25	Manufacturing & Tests	Thu 01/05/08	Mon 30/04/12	[Gantt bar]																				
26	Delivery	Wed 01/12/10	Thu 30/08/12	[Gantt bar]																				
27	Cryogenic System	Mon 27/08/07	Fri 01/08/14	[Gantt bar]																				
28	Design - Technical Specs Preparation	Mon 27/08/07	Mon 01/08/09	[Gantt bar]																				
29	Call for Tender - Evaluation - Contract	Fri 31/07/08	Thu 31/12/08	[Gantt bar]																				
30	Manufacturing	Fri 01/01/10	Sun 30/08/12	[Gantt bar]																				
31	Site Installation and Commissioning	Thu 01/12/11	Fri 01/08/14	[Gantt bar]																				
32	Magnet Power Supplies	Mon 27/08/07	Mon 31/12/12	[Gantt bar]																				
33	Design - Technical Specs Preparation	Mon 27/08/07	Tue 30/09/08	[Gantt bar]																				
34	Call for Tender - Evaluation - Contract	Wed 01/10/08	Wed 31/12/08	[Gantt bar]																				
35	Procurement/Manufacturing	Thu 01/01/09	Thu 28/07/11	[Gantt bar]																				
36	Tests	Mon 01/08/11	Tue 28/02/12	[Gantt bar]																				
37	Delivery	Sun 01/07/12	Mon 31/12/12	[Gantt bar]																				
38	QPC	Mon 27/08/07	Tue 03/04/12	[Gantt bar]																				
39	Design - Technical Specs Preparation	Mon 27/08/07	Mon 30/08/08	[Gantt bar]																				
40	Call for Tender - Evaluation - Contract	Tue 01/07/08	Wed 31/12/08	[Gantt bar]																				
41	Prototype Detailed Design, Manufacturing & Tests	Thu 01/01/09	Thu 30/09/10	[Gantt bar]																				
42	QPC units manufacturing and test	Fri 01/10/10	Mon 03/10/11	[Gantt bar]																				
43	Delivery	Mon 03/10/11	Tue 03/04/12	[Gantt bar]																				
44	HTS Current Leads	Mon 27/08/07	Fri 29/03/13	[Gantt bar]																				
45	Design - Technical Specs Preparation	Mon 27/08/07	Thu 25/12/08	[Gantt bar]																				
46	Preparation of manufacturing drawings	Fri 26/12/08	Thu 22/10/09	[Gantt bar]																				
47	HTS Material Procurement	Fri 29/02/08	Thu 27/08/09	[Gantt bar]																				
48	Call for Tender - Evaluation - Contract	Fri 21/05/10	Thu 18/12/10	[Gantt bar]																				
49	Test facility prep	Fri 28/12/07	Wed 18/05/10	[Gantt bar]																				
50	Manufacturing HTL for TF	Fri 17/12/10	Thu 16/02/12	[Gantt bar]																				
51	Manufacturing HTL for CS/EF	Fri 17/12/10	Thu 04/10/12	[Gantt bar]																				
52	Tests	Fri 16/09/11	Thu 27/12/12	[Gantt bar]																				
53	Delivery	Wed 28/11/12	Fri 28/03/13	[Gantt bar]																				

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